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**84C-237**
















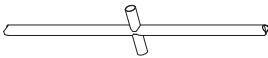












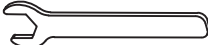
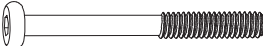
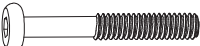
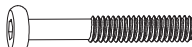
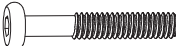






READ AND SAVE THIS INSTRUCTIONS FOR FUTURE USE

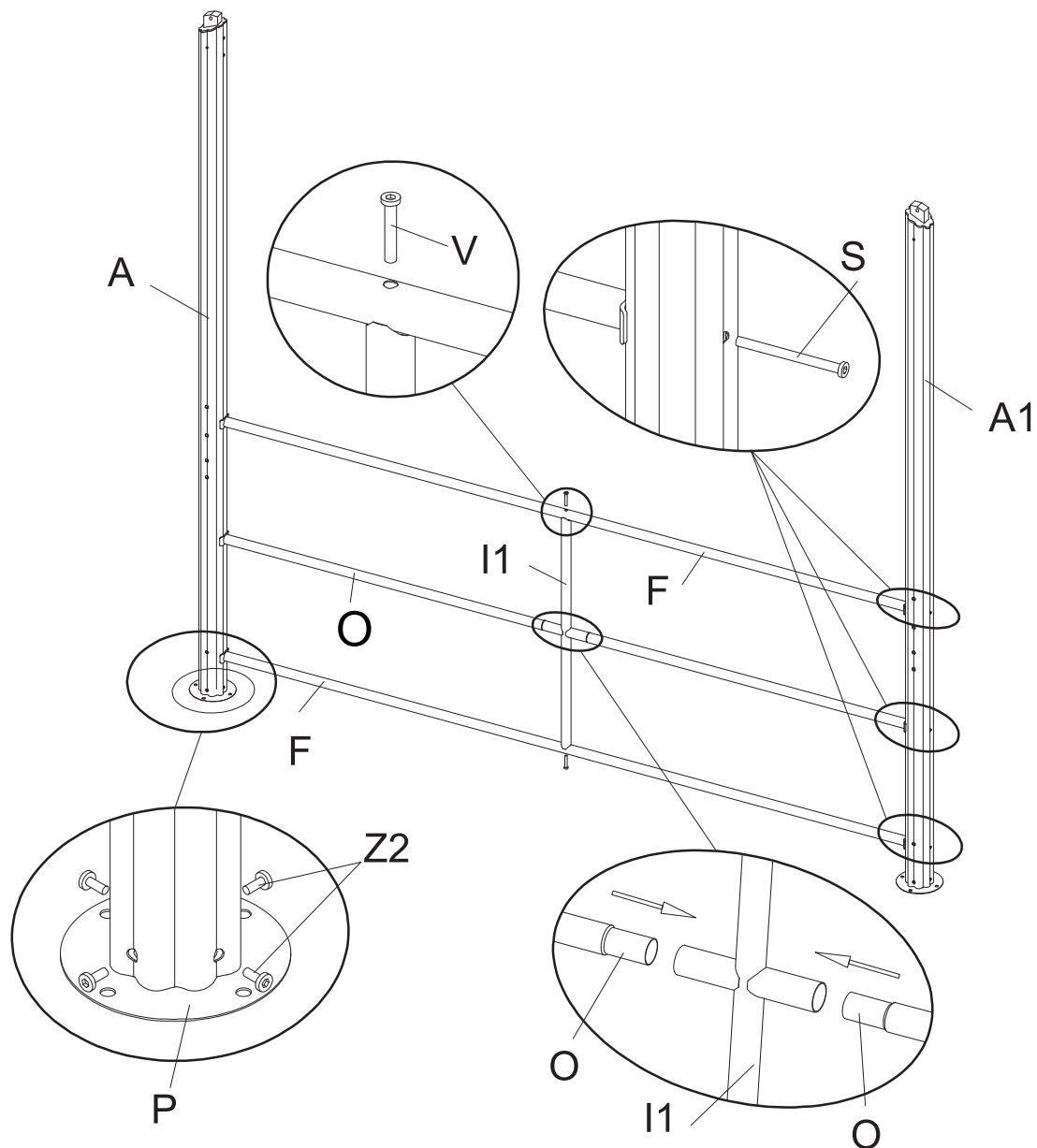
# ASSEMBLY & INSTRUCTION MANUAL

Warning: .

1. A 3 person assembly is required for this tent.
2. Please take appropriate actions as heavy rain, wind and snow can damage the tent. If necessary please dis-assemble and store for later use.
3. In snowy conditions please do not allow the thickness of the snow to be more than 5cm on the roof, this should be cleared as soon as possible for your safety.

	Description	Sketch	QTY
A	Post A		1 pc
A1	Post A1		1 pc
B	Post B		1 pc
B1	Post B1		1 pc
C	Lintel C		2 pcs
D	Solt D		1 pc
D1	Solt D1		1 pc
E	Solt E		1 pc
E1	Solt E1		1 pc
F	Lintel F		2 pcs
F1	Lintel F1		2 pcs
G	Solt G		4 pcs
H	Solt H		2 pcs
H1	Solt H1		2 pcs
I	Solt I		2 pcs
I1	Connector		1 pc
J	Steel Mesh Bar		2 pcs
J1	Lintel J1		2 pcs

	Description	Sketch	QTY
K	PC Panel K		3 pcs
K1	PC Panel K1		3 pcs
L	L-Shape Connector		8 pcs
M	Supporting Tube		2 pcs
O	Lintel O		2 pcs
P	Post Hoof		4 pcs
Q	Triangle Plate		4 pcs
R	Allen key		2 pcs
N	Wrench		1 pc
S	Bolt	 M6x85	10 pcs
T	Bolt	 M6x45	2 pcs
U	Bolt	 M6x40	6 pcs
V	Bolt	 M6x35	2 pcs
W	Bolt	 M6x30	8 pcs
X	Bolt	 M6x20	22 pcs
Y	Bolt	 M6x12	8 pcs
Z	Bolt	 M6x8	32 pcs
Z2	Bolt	 M5x12	16 pcs
Z3	Anchor		4 pcs


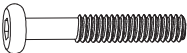




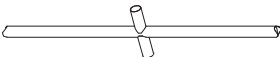




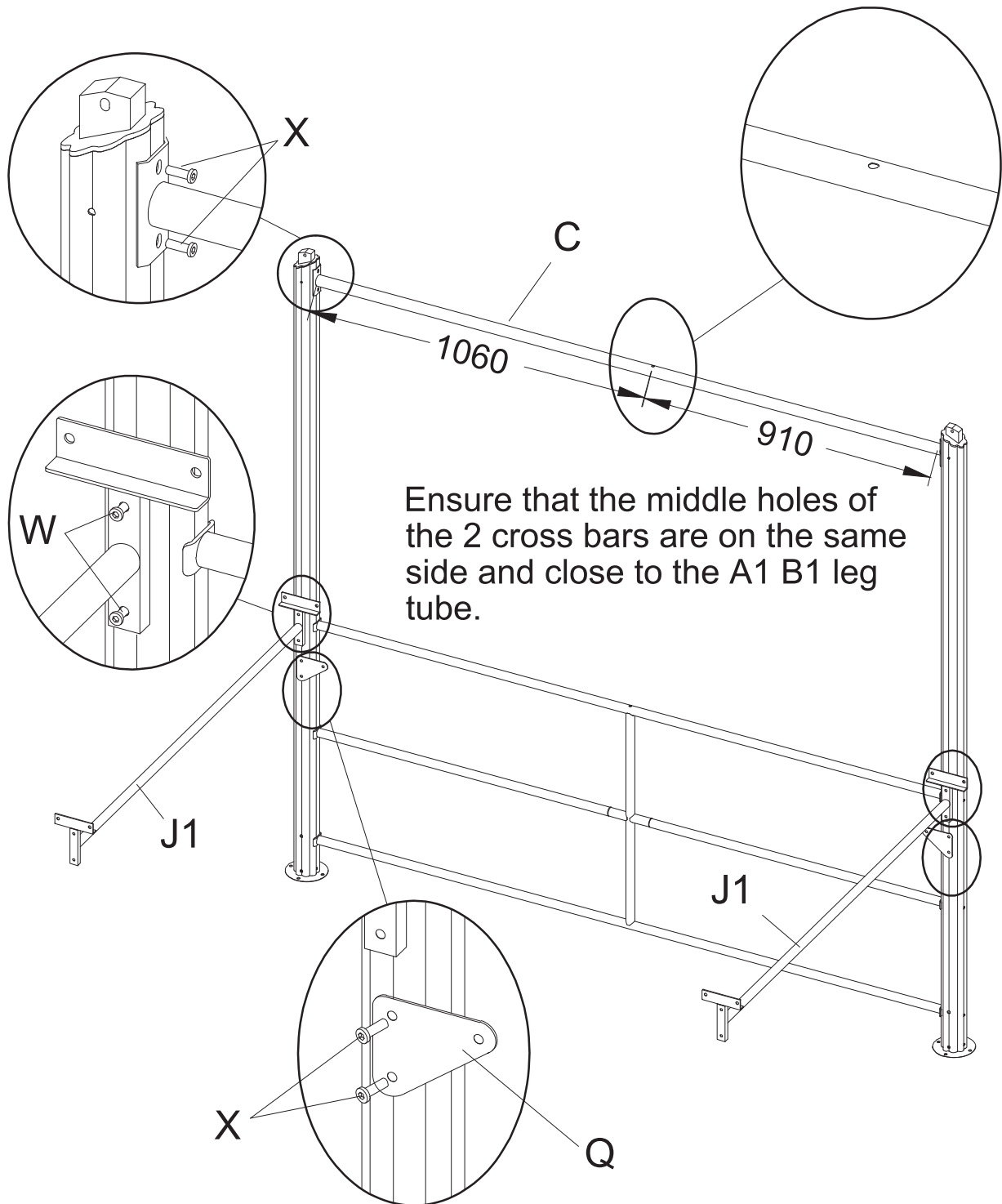
Put the leg (A) on the foot pad (P) and fix it with 4pcs screws (Z2), Repeat the above steps for the leg(A1).

Insert the tubes (O) into the cross connector (I1).

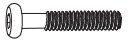
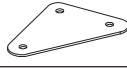



Connect the two tubes (F) into both ends of the cross connector (I1), fix them with 2pcs screws (V).

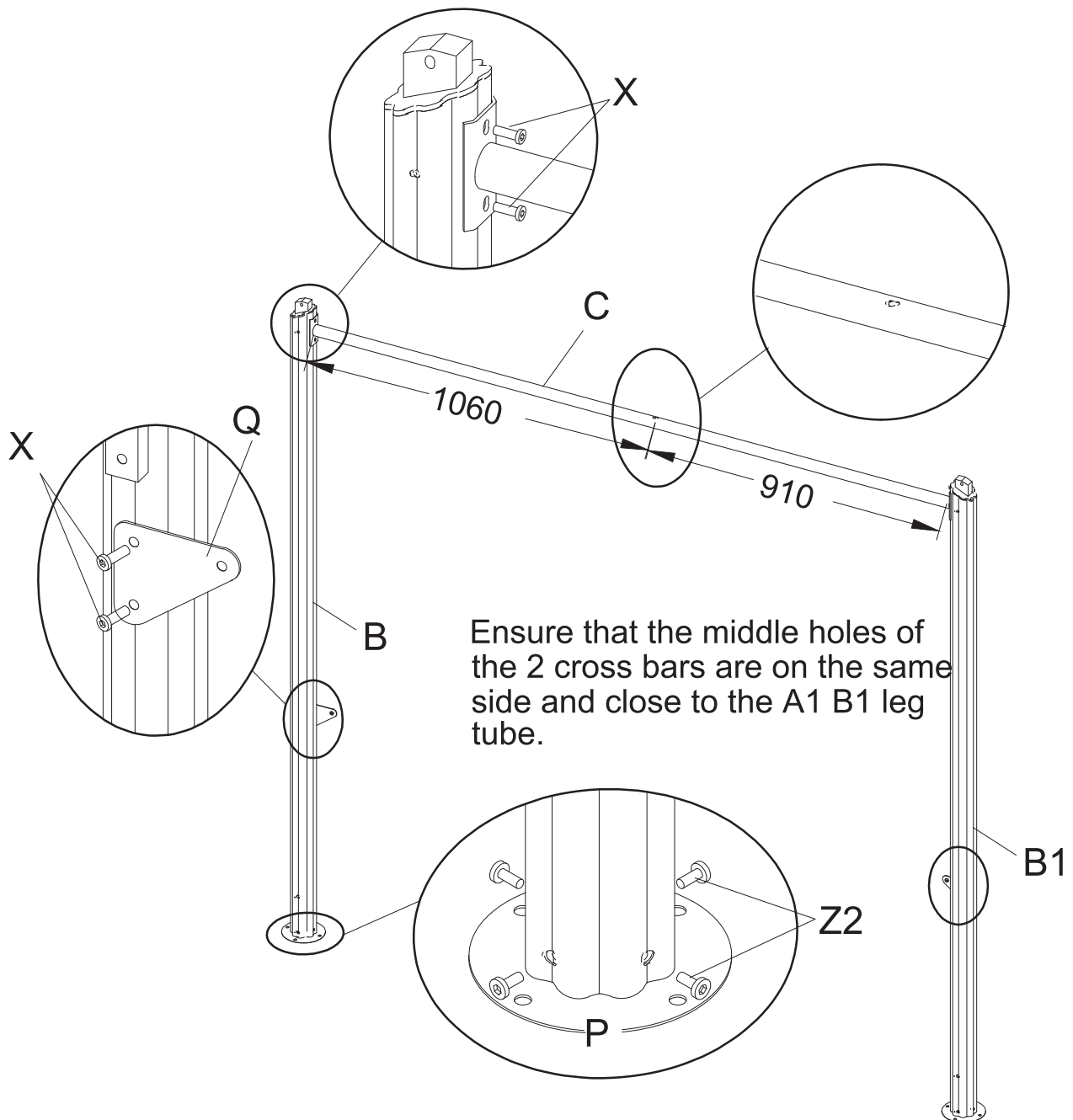
Connect tube assembly between the leg A and leg A1 with screws (S).

	M5x12	Z2 x 8pcs		
	M6x35	V x 2pcs		M6x85 S x 6pcs
		O x 2pcs		P x 2pcs
		F x 2pcs		I1 x 1pc
		A x 1pc		A1 x 1pc



Fix the tube (C) with screws (X) at the top of the leg(A),leg(A1);  
 Connect the cross bars (J1) on each leg with screw (W);  
 Use screws(X) to connect the steel triangle plate Q to legs (A), (A1).

 M6x30	W x 4pcs		
	Q x 2pcs	 M6x20	X x 8pcs
	C x 1pc		J1 x 2pcs










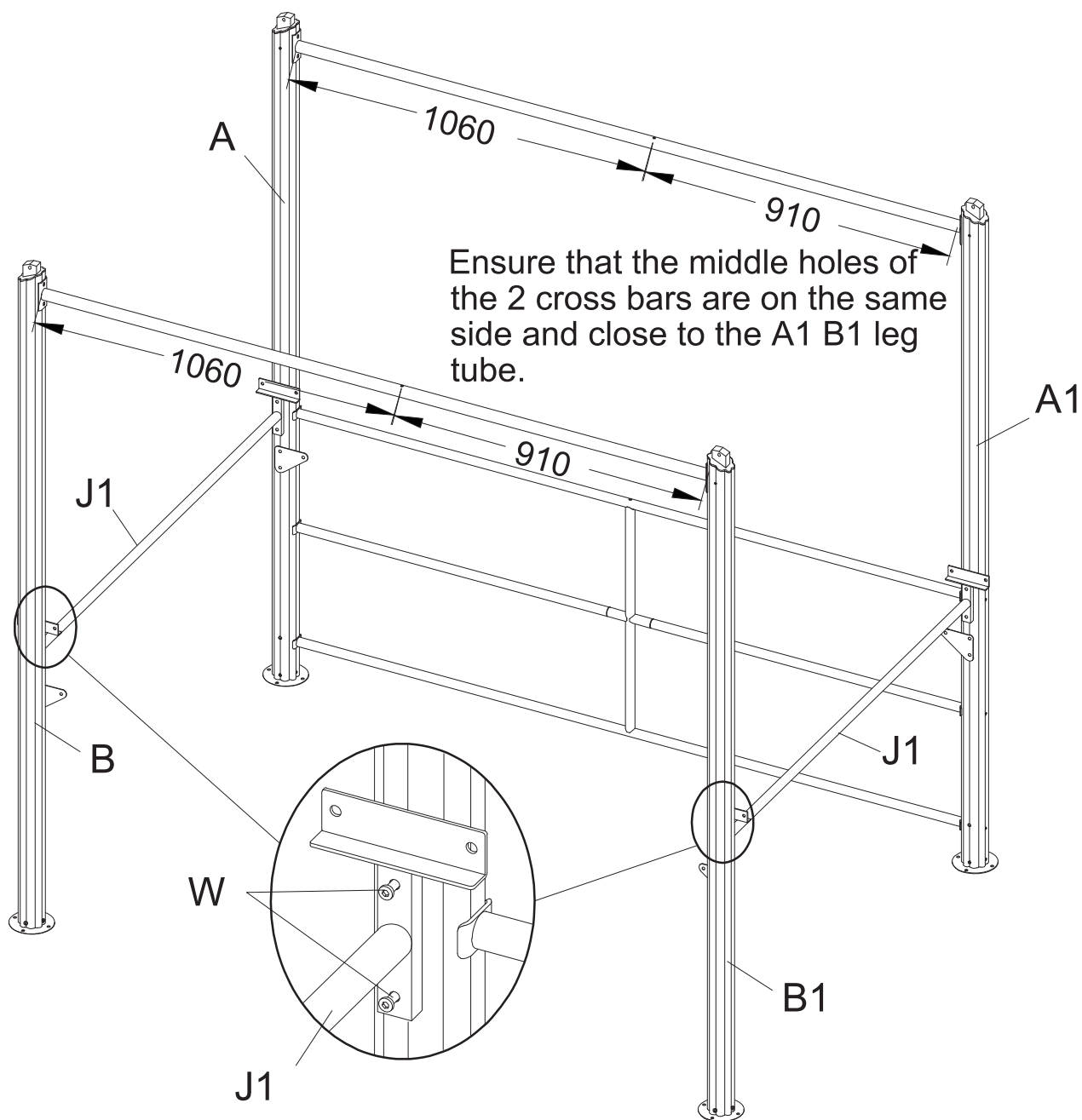
Put the leg (B) on the foot pad (P) and fix it with 4 pcs screws (Z2),

Repeat the above steps for the leg(B1).

Fix the tube (C) with screws (X) at the top of the leg(B),leg(B1);

Use screws(X) to connect the steel triangle plate Q to legs (B),(B1).

	M5x12	Z2 x 8pcs		
		P x 2pcs		M6x20 X x 8pcs
		C x 1pc		Q x 2pcs
		B x 1pc		B1 x 1pc



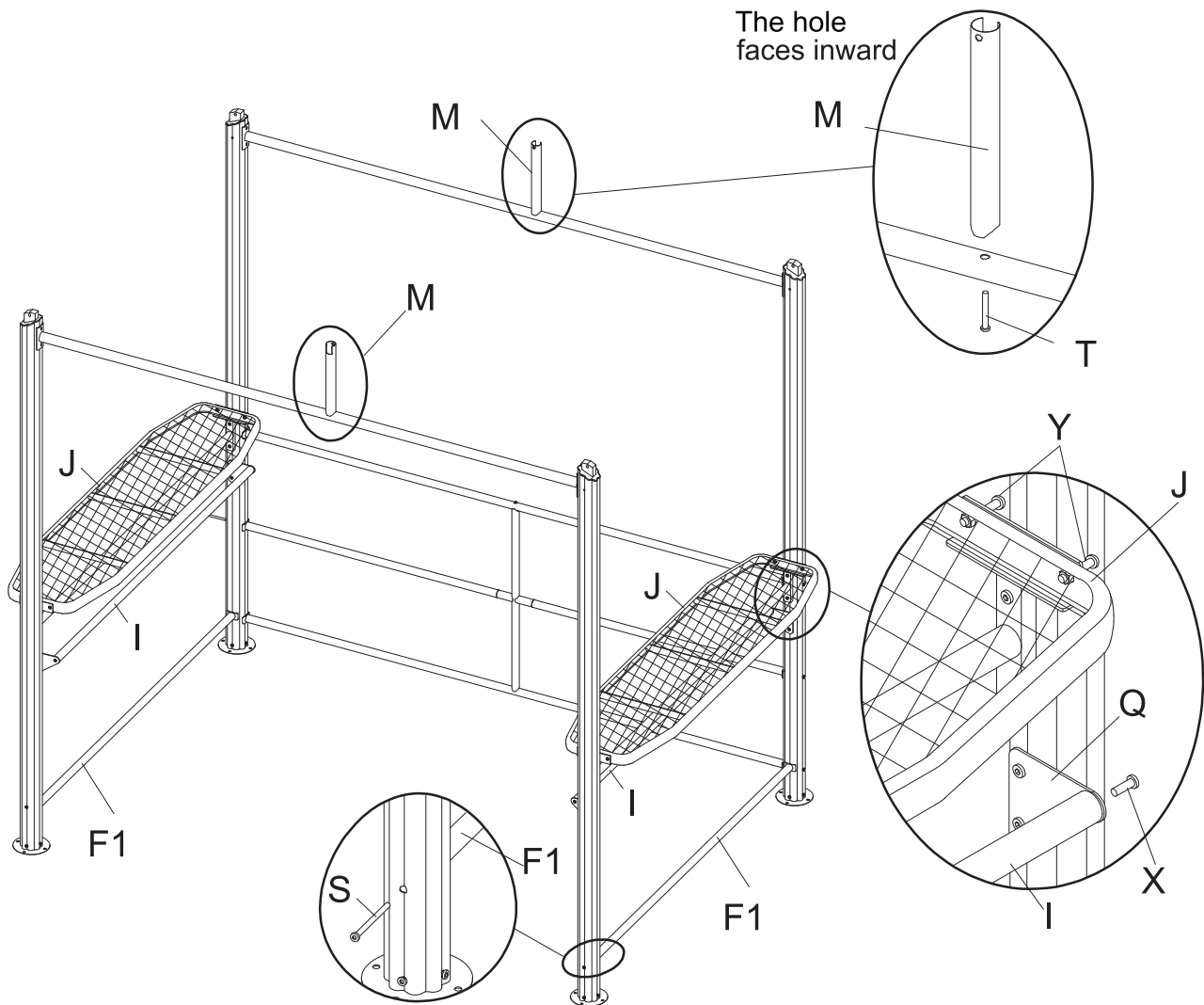
Place the leg(B) and leg B1 in place to connect the cross bars (J1) with srews(W)



M6x30

W x 4pcs







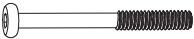
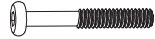
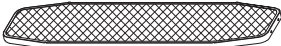
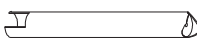


Fix the tube (F1) at the bottom of the leg with screw (S)

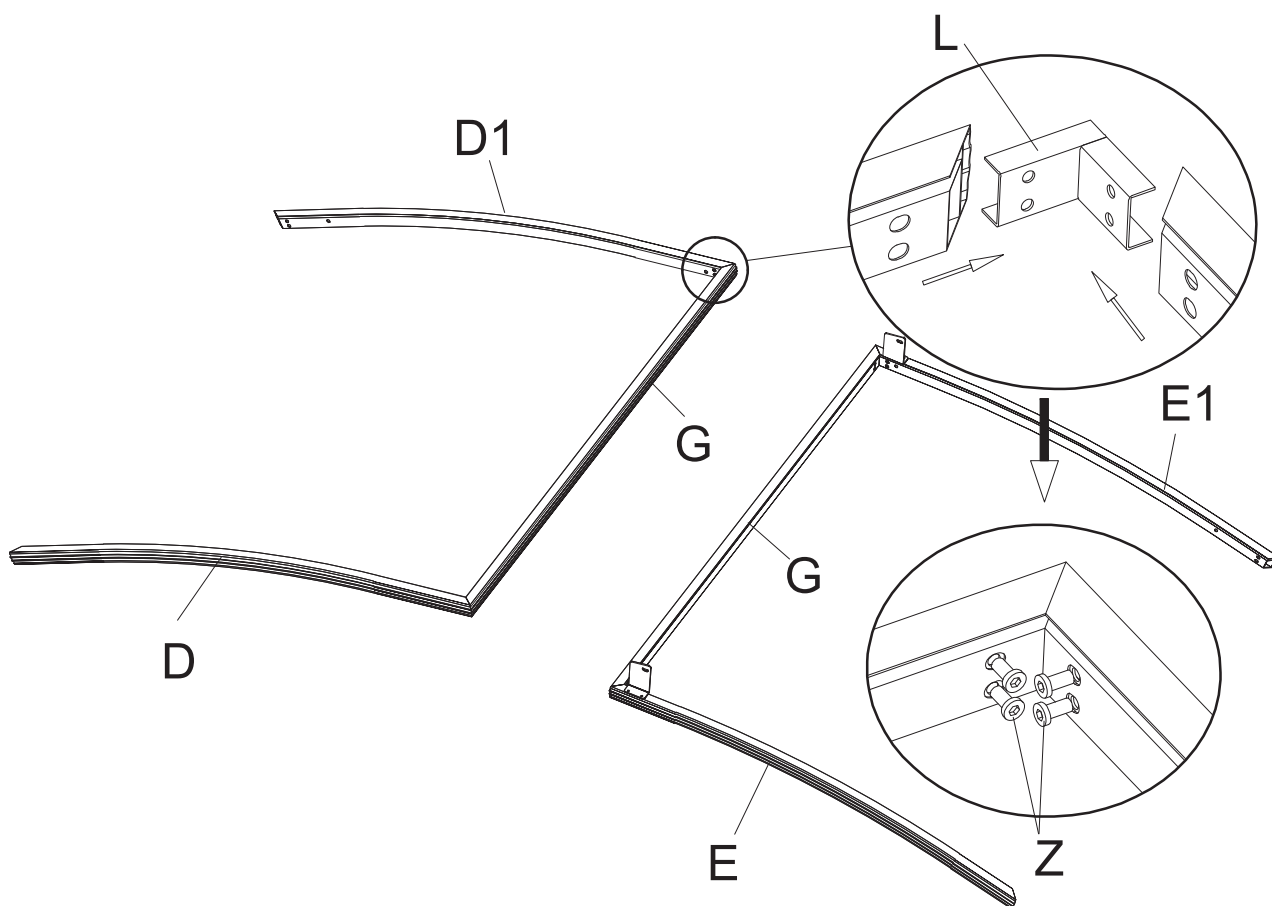
Position tube (I) between the two steel triangle plates on leg(A) ,leg(B), and connect with 2 screws (X).

Place the mesh bar (J) above the crossbar (J1) and secure with screw (Y).

Repeat the above steps for the other legs.








Install M on cross bars (C), fix it with screw (T), pay attention to the hole faces inward and the gap faces outward.

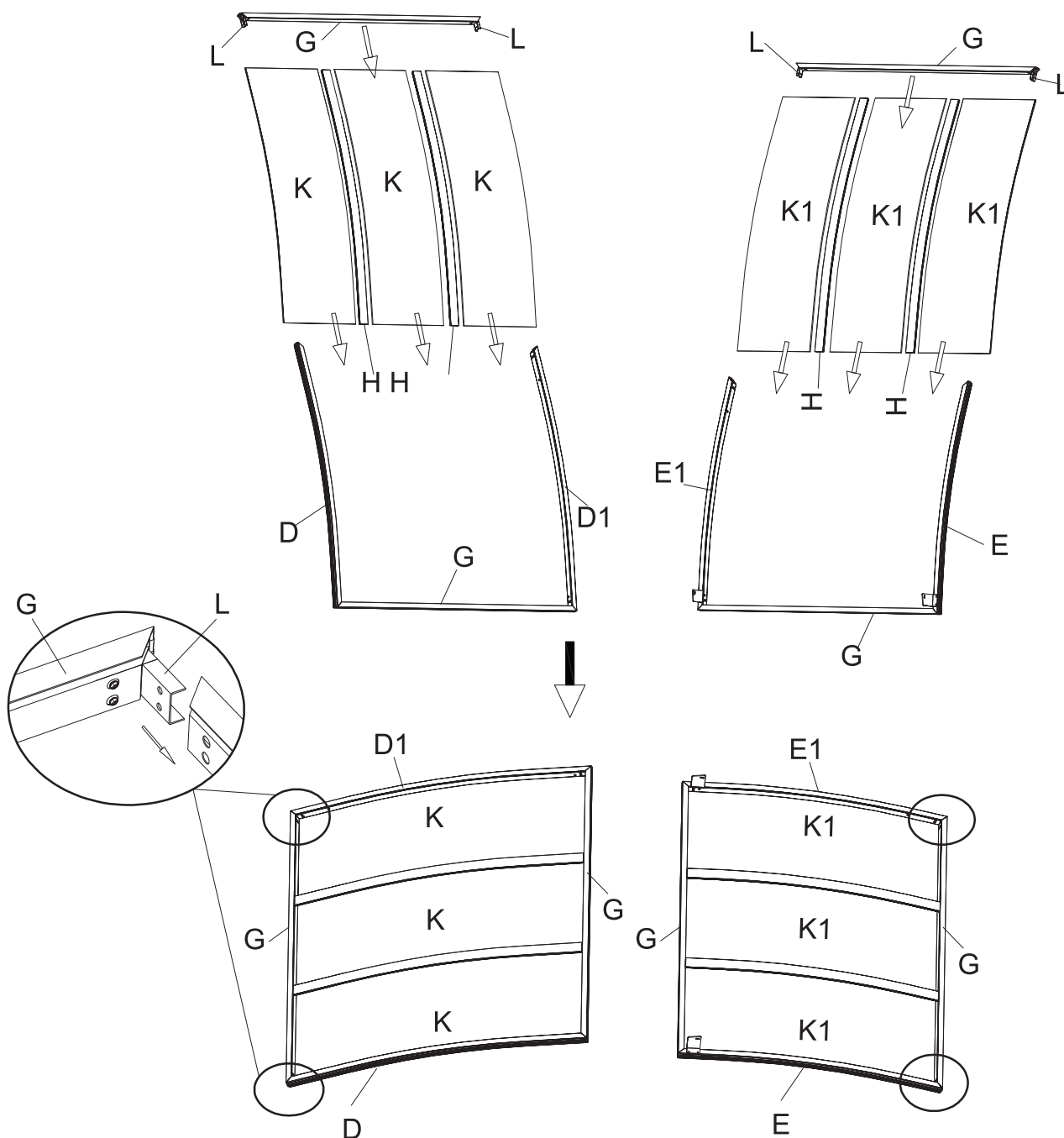
	M6x20	X x 4pcs		M6x12	Y x 8pcs
	M6x85	S x 4pcs		M6x45	T x 2pcs
		J x 2pcs			M x 2pcs
		F1 x 2pcs			I x 2pcs








The tube (G) and D1 is connected with the L-shaped connector (L) and fixed with the screws (Z).

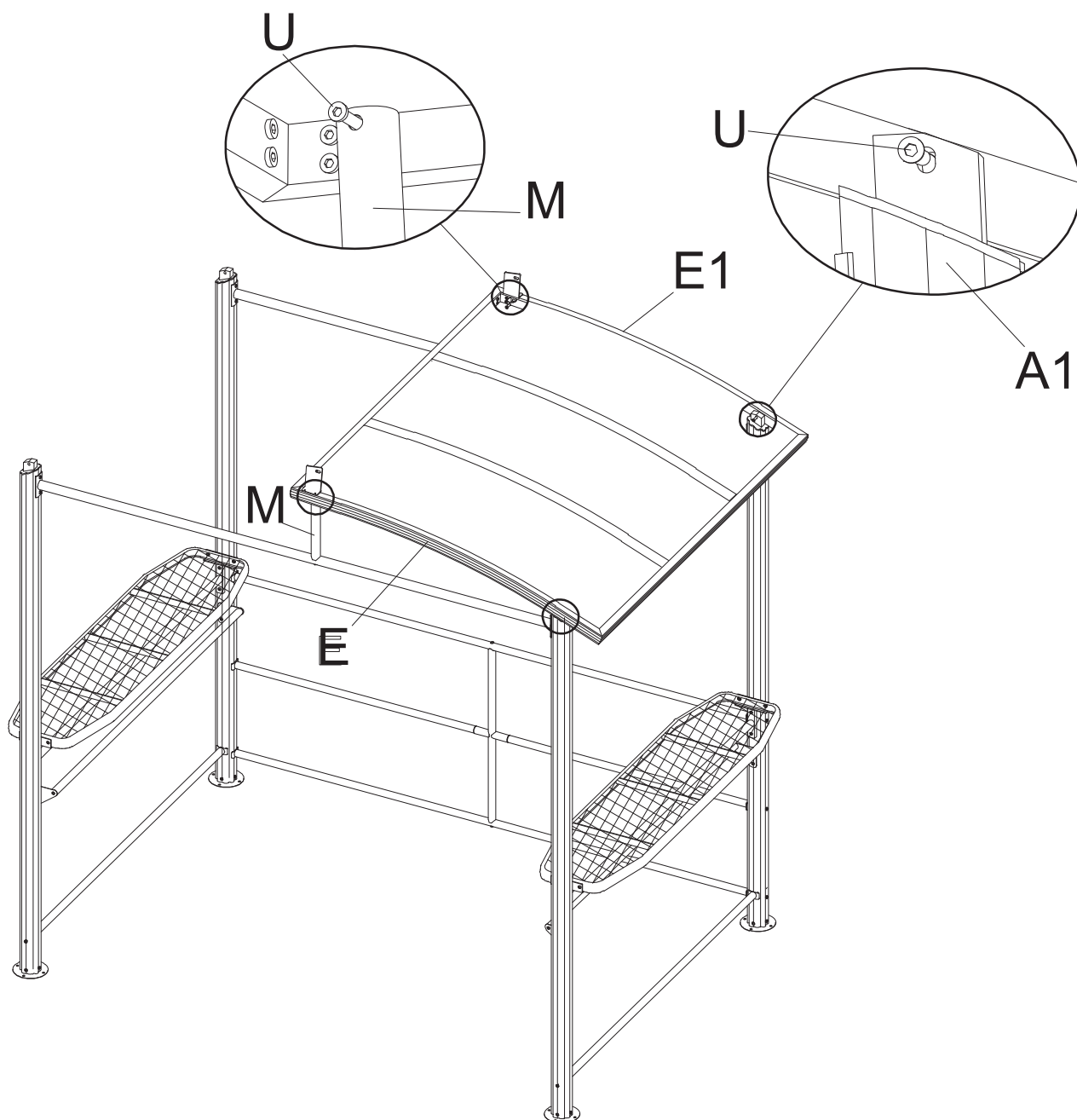
Repeat the above steps for the other tubes.

	M6x8	Z x 16pcs		
		G x 2pcs		L x 4pcs
		E x 1pc		E1 x 1pc
		D x 1pc		D1 x 1pc

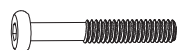


Put the PC board (K) into the tube(D1) and (G),install each of the other PC board and tube in turn. Repeat the above steps to the PC board assembly.

	M6x8	Z x 16pcs	
	K x 3pcs		 K1 x 3pcs
	G x 2pcs		 L x 4pcs

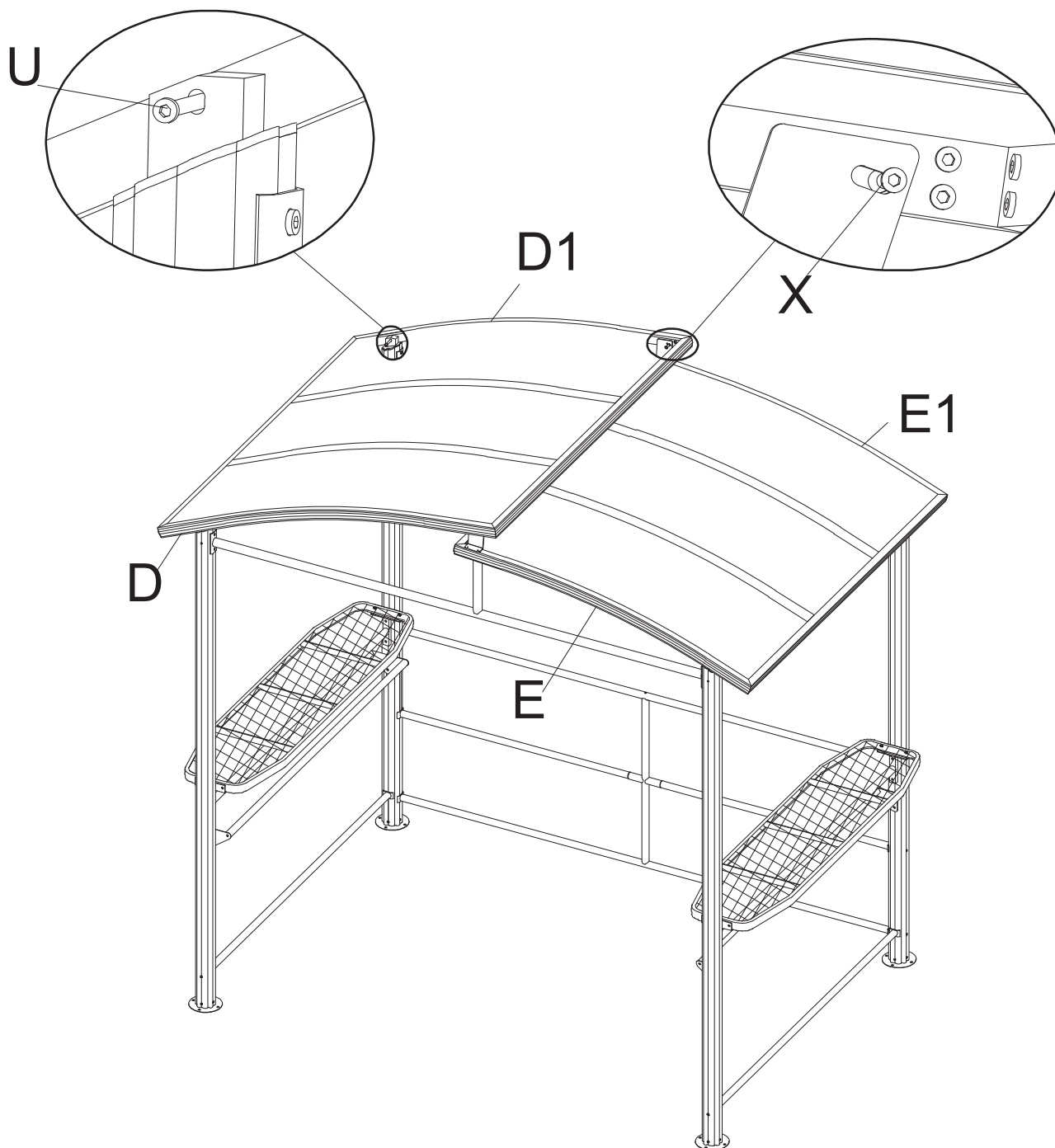


Place the assembled PC board assembly on the tube as pictured. Use the screw (U) to connect the tube E/E1 with the leg. Connect with the M bracket with the screws (U).



M6x40

U x 4pcs



Place the other assembled PC board assembly on the top as pictured. Use the screw (U) to connect the tube D/D1 with the leg, then connect D and E ,D1 and E1 with the screw (X).



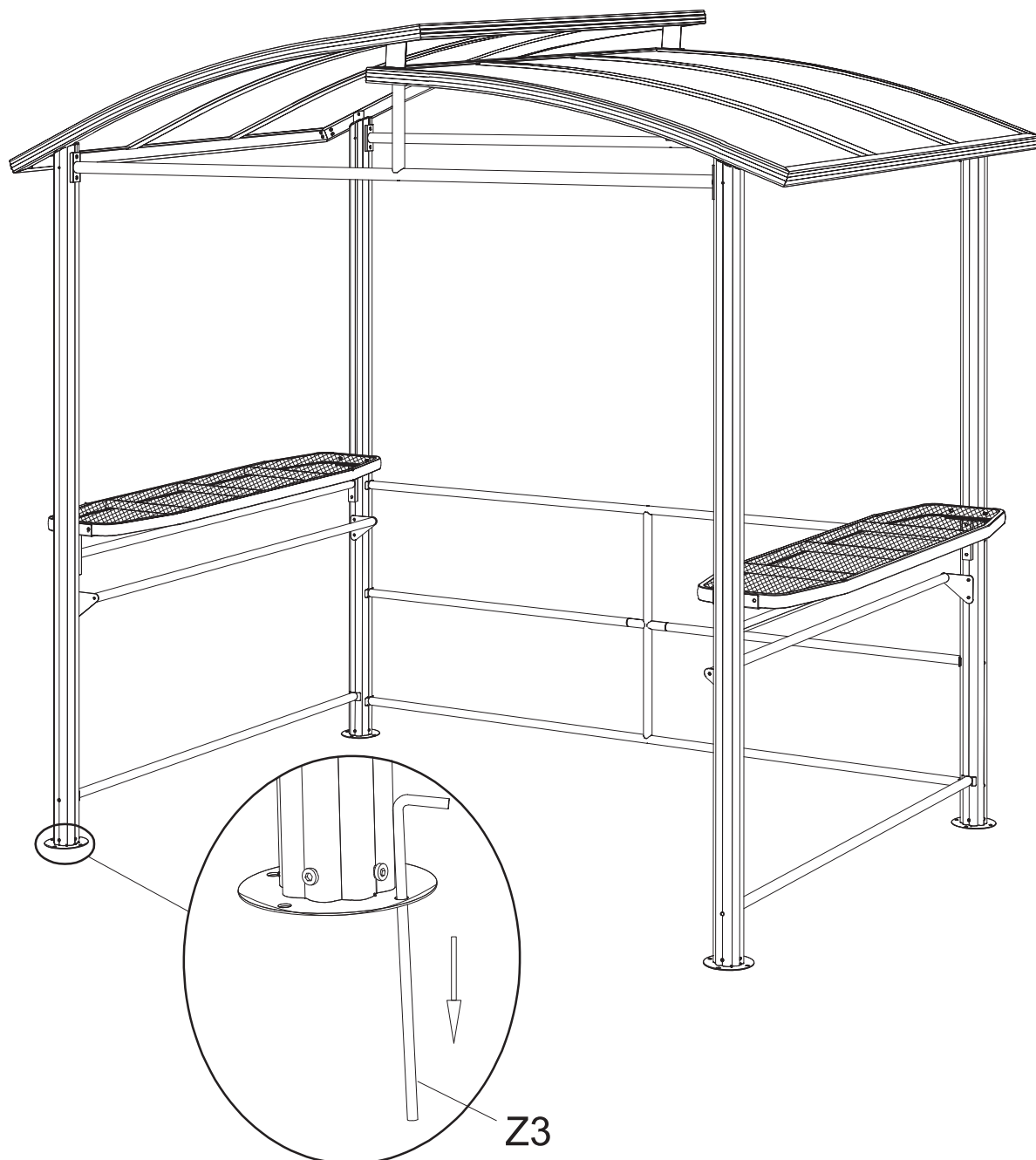
M6x20

X x 2pcs

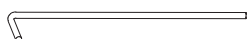


M6x40

U x 2pcs



Insert a stake(Z3) into the foot of each gazebo leg.



Z3 x 4pcs

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