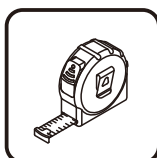
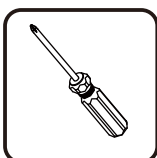
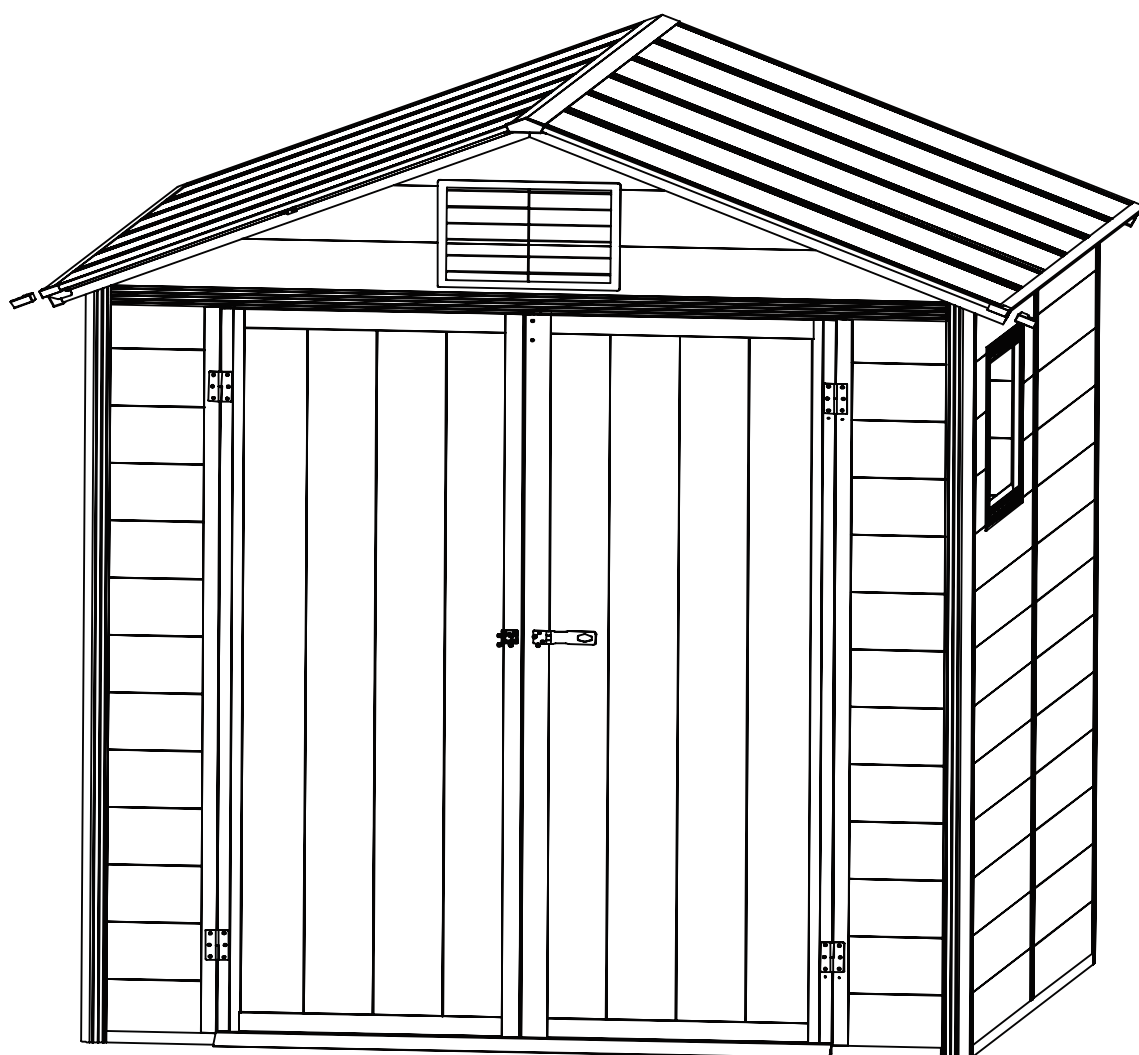




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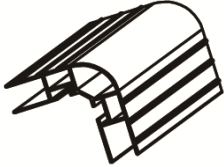
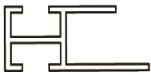
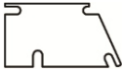
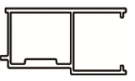
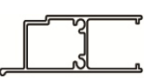
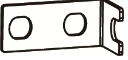
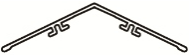
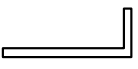
845-602

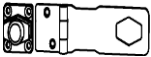


IMPORTANT, RETAIN FOR FUTURE REFERENCE: READ CAREFULLY

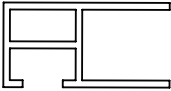
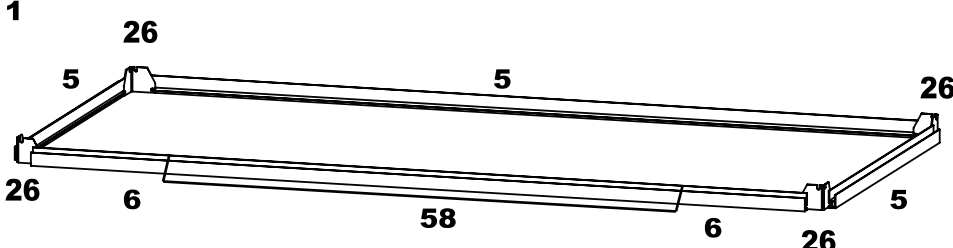
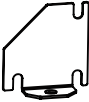
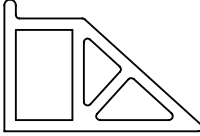
Tools Recommended

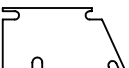
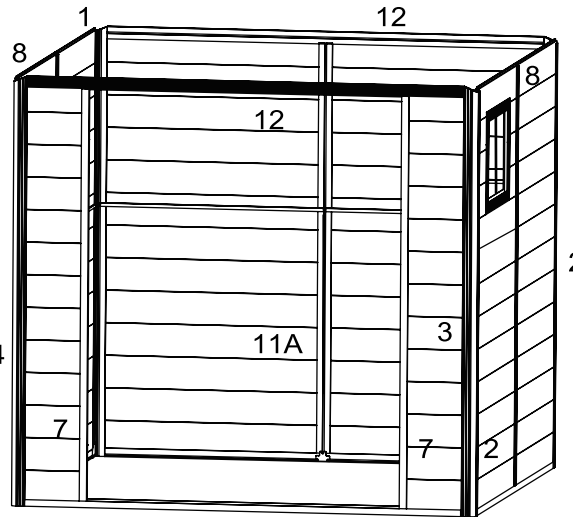
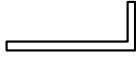
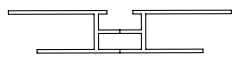
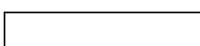
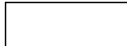
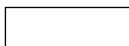
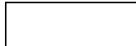
# ASSEMBLY & INSTRUCTION MANUAL

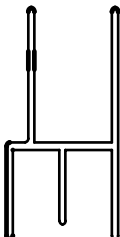
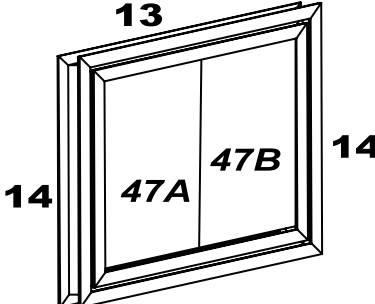
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|----------|-------------------------------------------------------------------------------------|------|-----------------|--|----------|---------------------------------------------------------------------------------------|------|-----------------|
| 1        |    | 1    | 1797            |  | 18       |    | 2    | 891             |
| 2        |                                                                                     | 1    | 1797            |  | 19       |                                                                                       | 2    | 891             |
| 3        |                                                                                     | 1    | 1797            |  | 20       |    | 4    | 960             |
| 4        |                                                                                     | 1    | 1797            |  | 21       |                                                                                       | 2    | 1823            |
| 5        |    | 3    | 1602            |  | 22       |     | 2    |                 |
| 6        |                                                                                     | 2    | 260             |  | 23       |     | 4    |                 |
| 7        |    | 2    | 1690            |  | 24       |    | 4    |                 |
| 8        |    | 2    | 1602            |  | 25       |     | 6    |                 |
| 9A       |   | 2    | 1681            |  | 26       |    | 8    |                 |
| 9B       |  | 1    | 1681            |  | 27       |   | 4    |                 |
| 9C       |                                                                                     | 1    | 1681            |  | 28       |   | 16   |                 |
| 10       |  | 4    | 541             |  | 29       |  | 16   | M6*25           |
| 11A      |  | 1    | 1690            |  | 30       |   | 2    |                 |
| 11B      |                                                                                     | 2    | 1710            |  | 31       |  | 4    |                 |
| 12       |                                                                                     | 2    | 1602            |  | 32       |   | 1    |                 |
| 13       |  | 4    | 487             |  | 33       |   | 4    |                 |
| 14       |                                                                                     | 4    | 427             |  | 34       |   | 139  | M6*10           |
| 15A      |  | 1    | 1823            |  | 35       |  | 155  | M6              |
| 15B      |  | 1    | 1823            |  | 36       |   | 30   | M5*10           |
| 16       |  | 3    | 1666            |  | 37       |   | 30   | M5              |
| 17       |                                                                                     | 4    | 240             |  | 38       |   | 24   | M4*10           |

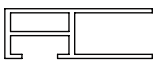
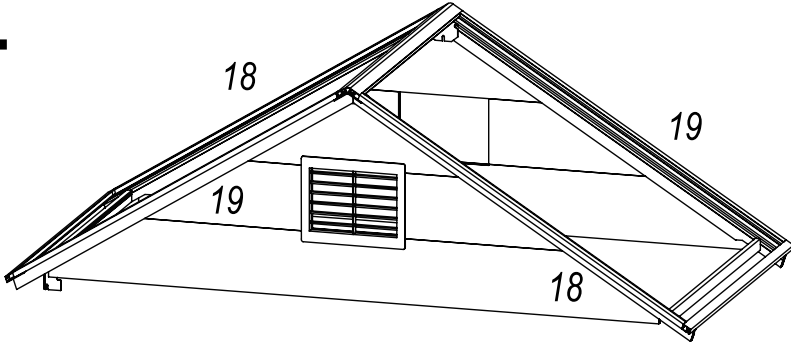
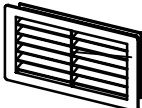
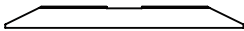
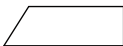
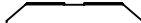
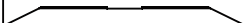
| Part no. | Part & Hardware                                                                     | Qty. | Description(mm) |
|----------|-------------------------------------------------------------------------------------|------|-----------------|
| 39       |    | 2    |                 |
| 40       |    | 4    |                 |
| 41       |    | 70   | 810             |
| 42       |    | 8    | 1624            |
| 43       |    | 24   | 208             |
| 44       |    | 12   | 983             |
| 45       |    | 2    | 810x112         |
| 46       |    | 2    | 208x112         |
| 47A      |   | 2    |                 |
| 47B      |  | 2    |                 |
| 48A      |  | 1    | 1640            |
| 48B      |  | 1    | 1640            |
| 49       |  | 2    | 607             |
| 50       |  | 2    | 434             |
| 51       |  | 1    | 1188            |
| 52       |  | 12   | 180             |
| 53       |  | 6    |                 |
| 54       |  | 1    |                 |
| 55       |  | 16   |                 |
| 56       |  | 4    |                 |
| 57       |  | 4    |                 |

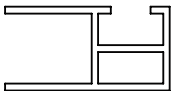
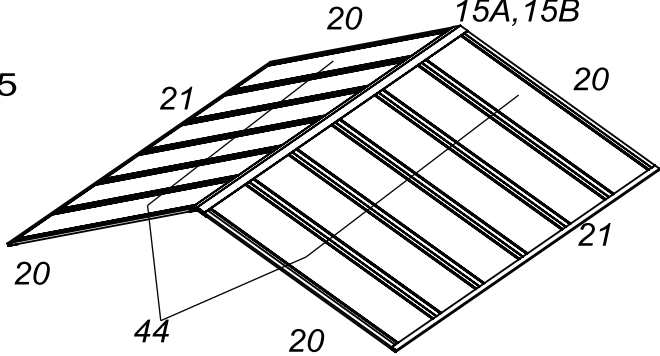
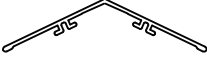
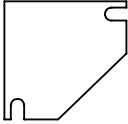
| Part no. | Part & Hardware                                                                    | Qty. | Description(mm) |
|----------|------------------------------------------------------------------------------------|------|-----------------|
| 58       |  | 1    | 1179            |
| 59       |  | 2    | 1682            |

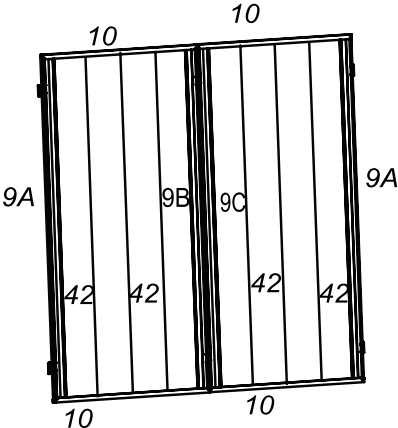
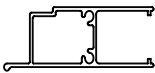
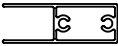
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|-----------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <br>5 -(x3PC)<br>6 -(x2PC) | <div>1</div>  | <br>26-(x8PC)   |
| <br>58 -(x1PC)            |                                                                                                 | <br>34-(x20PC) |
|                                                                                                           |                                                                                                 | <br>35-(x20PC) |

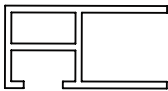
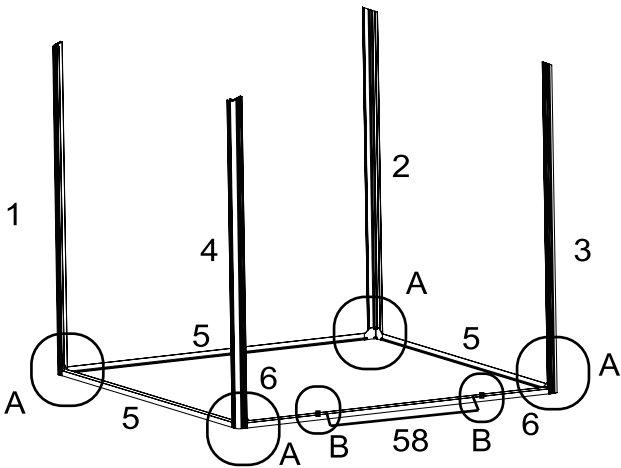
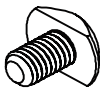
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|----------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| <br>7 -(x2PC)                                    | <br>8 -(x2PC)    | <br>23-(x4PC)   | <br>24-(x4PC)    | <br>25-(x6PC)    |                                                                                                     |
| <br>1-(x1PC)<br>2-(x1PC)<br>3-(x1PC)<br>4-(x1PC) | <div>2</div>   |                                                                                                  |                                                                                                    |                                                                                                     | <br>27-(x4PC)    |
| <br>16-(x3PC)<br>17-(x4PC)                     |                                                                                                   |                                                                                                  |                                                                                                    |                                                                                                     | <br>35-(x75PC) |
| <br>11A-(x1PC)<br>12-(x2PC)                    |                                                                                                   |                                                                                                  |                                                                                                    |                                                                                                     | <br>34-(x75PC) |
| <br>41-(x70PC)                                 | <br>43-(x24PC) | <br>45-(x2PC) | <br>46-(x2PC) | <br>52-(x12PC) |                                                                                                     |

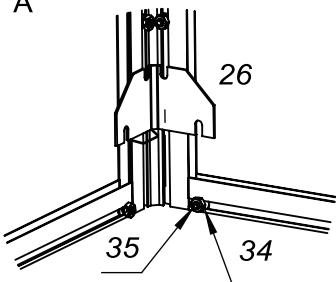
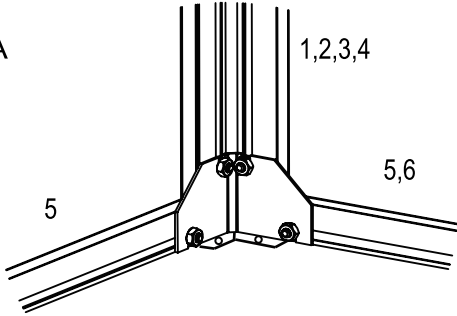
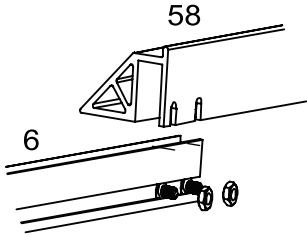
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|--------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <br>13-(x4PC)<br>14-(x4PC) | <br>47A-(x2PC) | <div>3</div>  |
|                                                                                                              | <br>47B-(x2PC) |                                                                                                   |

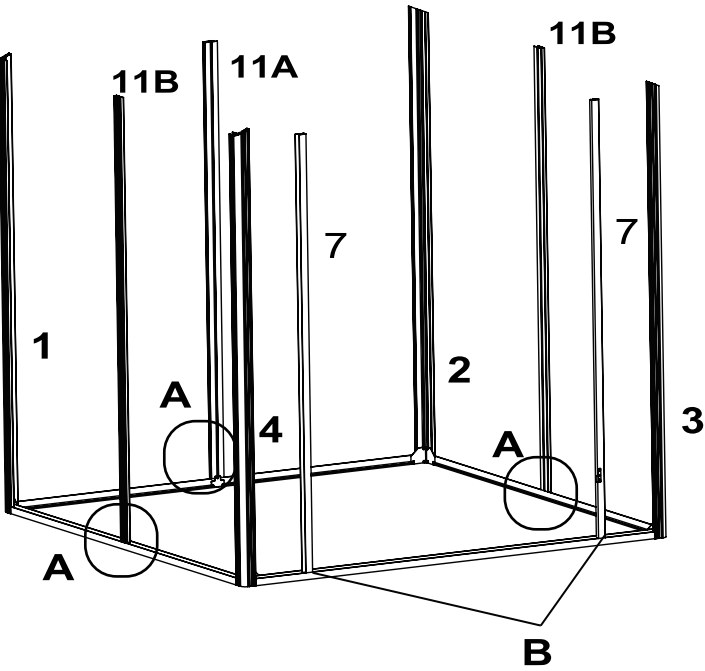
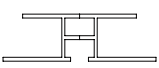
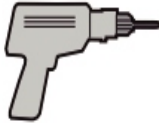
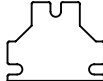
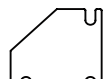
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|-----------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <br>18-(x2PC)<br>19-(x2PC) | <div>4</div>  |                                                                                                |                                                                                                 |                                                                                                  |                                                                                                   | <br>32-(x1PC)  |
| <br>22-(x2PC)             |                                                                                                 |                                                                                                |                                                                                                 |                                                                                                  |                                                                                                   | <br>36-(x4PC) |
| <br>34-(x12PC)           |                                                                                                 |                                                                                                |                                                                                                 |                                                                                                  |                                                                                                   | <br>37-(x4PC) |
| <br>35-(x12PC)           | <br>48A-(x1PC) | <br>49-(x2PC) | <br>50-(x2PC) | <br>51-(x1PC) | <br>48B-(x1PC) |                                                                                                  |

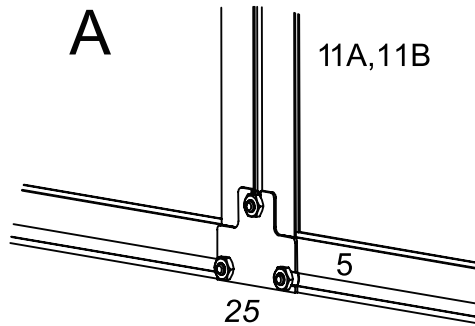
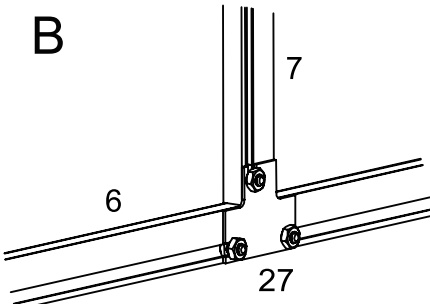
|                                                                                                            |                                                                                                  |                                                                                                  |  |                                                                                                     |                                                                                                     |
|------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| <br>20-(x4PC)<br>21-(x2PC) | <div>5</div>  |                                                                                                  |  | <br>36-(x20PC)   | <br>44-(x12PC)   |
| <br>39-(x2PC)           |                                                                                                  |                                                                                                  |  | <br>37-(x20PC) | <br>15B-(x1PC)  |
| <br>40-(x4PC)           | <br>34-(x4PC) | <br>35-(x4PC) |  |                                                                                                     | <br>15A-(x1PC) |
|                                                                                                            |                                                                                                  |                                                                                                  |  |                                                                                                     | <br>31-(x4PC)  |

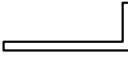
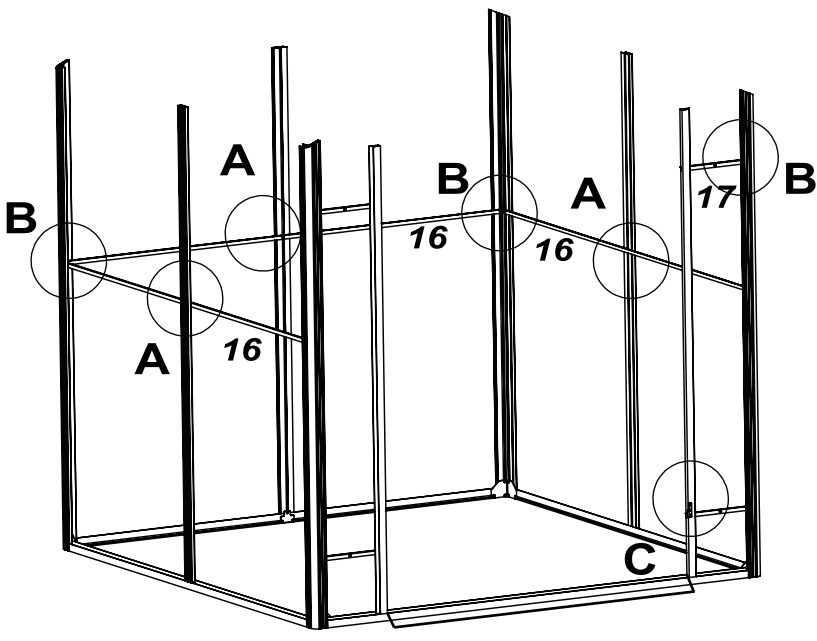
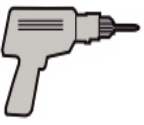
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|--------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--|--|--|-----------------------------------------------------------------------------------------------------|
| <br>9A-(x2PC)             | <div>6</div>  |  |  |  | <br>38-(x24PC) |
| <br>9B-(x1PC)<br>9C-(x1PC) |                                                                                                   |  |  |  | <br>55-(x16PC) |
| <br>10-(x4PC)             | <br>33-(x4PC)  |  |  |  | <br>42-(x8PC)  |

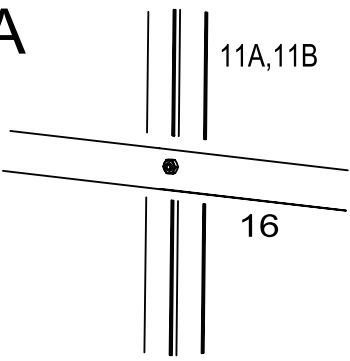
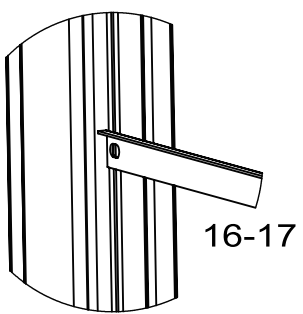
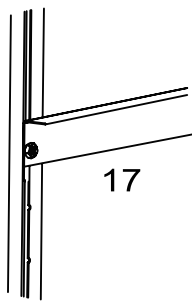
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|--------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
|  <p>5-(x3PC)<br/>6-(x2PC)</p> |  |  <p>26-(x8PC)</p>                                        |
|  <p>34-(x24PC)</p>           |                                                                                   |  <p>1-(x1PC)<br/>2-(x1PC)<br/>3-(x1PC)<br/>4-(x1PC)</p> |
|  <p>35-(x24PC)</p>        |                                                                                   |                                                                                                                                            |

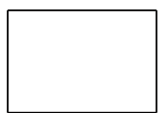
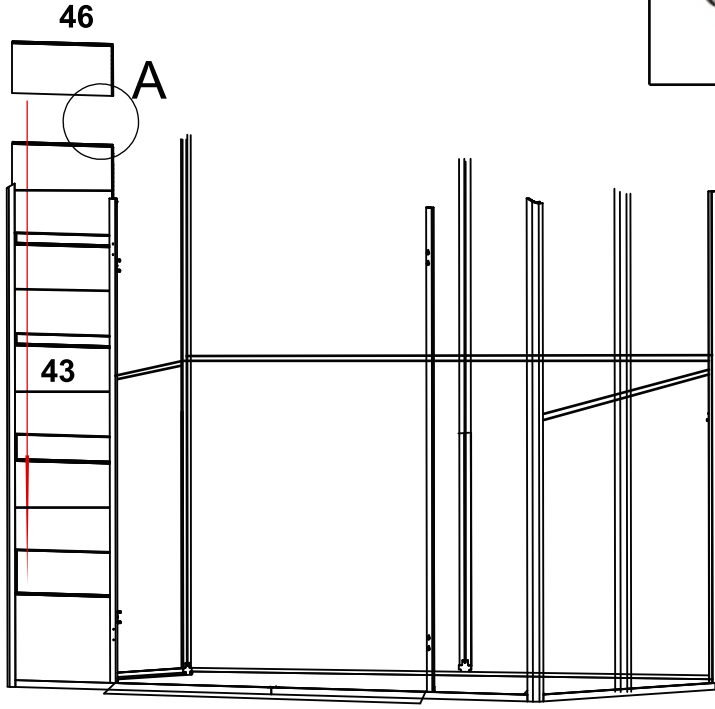
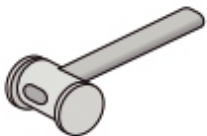
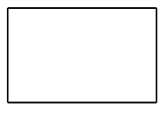
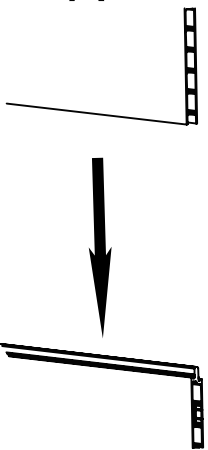
|                                                                                           |                                                                                            |                                                                                              |
|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| <p>A</p>  | <p>A</p>  | <p>B</p>  |
|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|

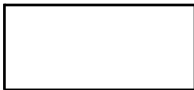
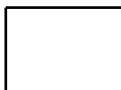
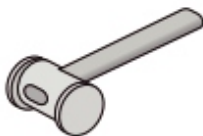
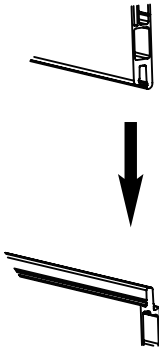
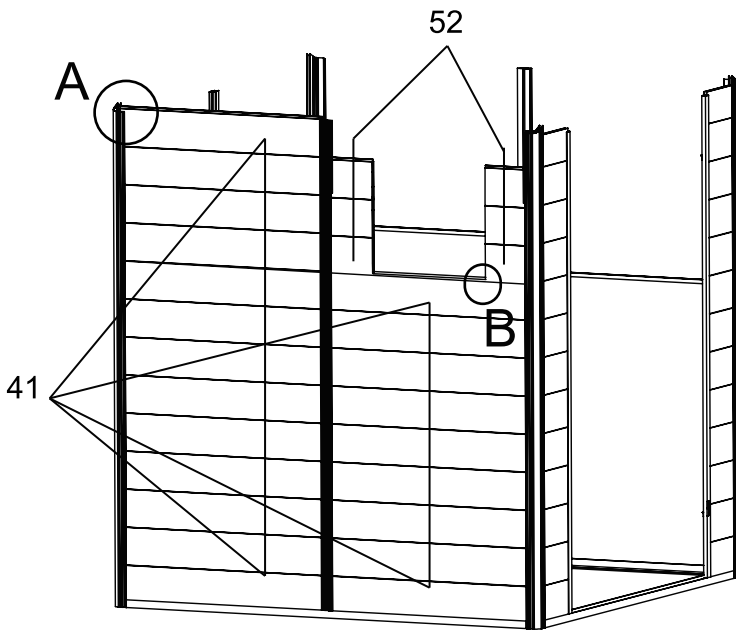
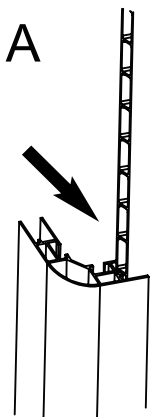
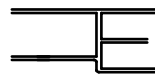
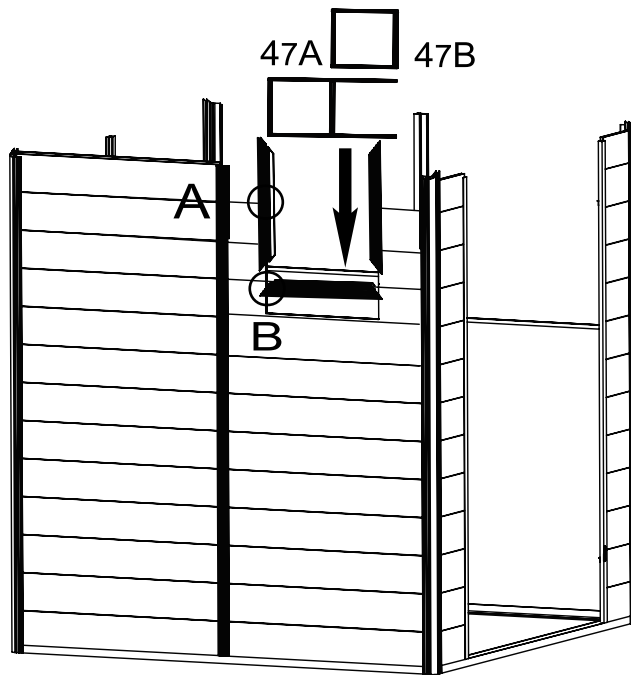
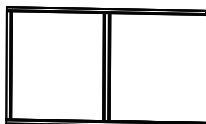
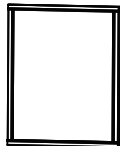
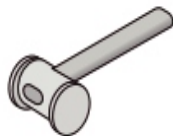
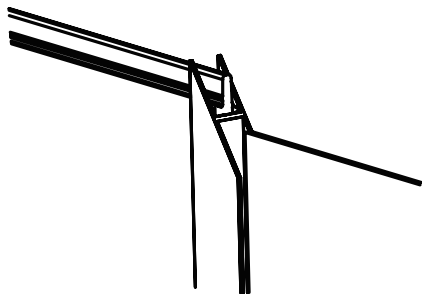
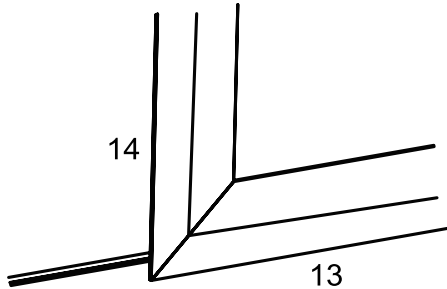
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|  <p>7-(x2PC)</p>                   |  |                    |
|  <p>11A-(x1PC)<br/>11B-(x2PC)</p> |                                                                                      |                   |
|  <p>34-(x15PC)</p>               |                                                                                      |  <p>25-(x3PC)</p> |
|  <p>35-(x15PC)</p>               |                                                                                      |  <p>27-(x2PC)</p> |

|                                                                                             |  |                                                                                                |
|---------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------|
| <p>A</p>  |  | <p>B</p>  |
|---------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------|

|                                                                                                                 |                                                                                   |                                                                                     |
|-----------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <p>16-(x3PC)<br/>17-(x4PC)</p> |  |   |
|  <p>34-(x17PC)</p>             |                                                                                   |  |
|  <p>35-(x17PC)</p>             |                                                                                   |                                                                                     |

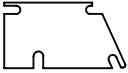
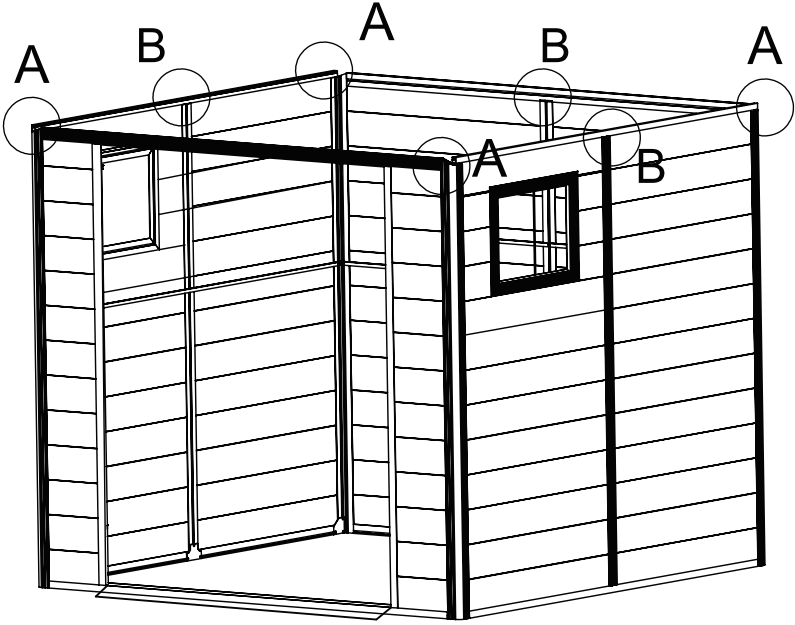
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|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| <p><b>A</b></p>  | <p><b>B</b></p>  | <p><b>C</b></p>  |
|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|

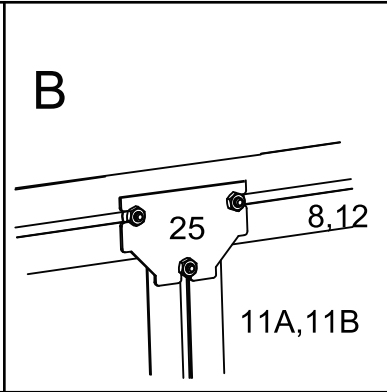
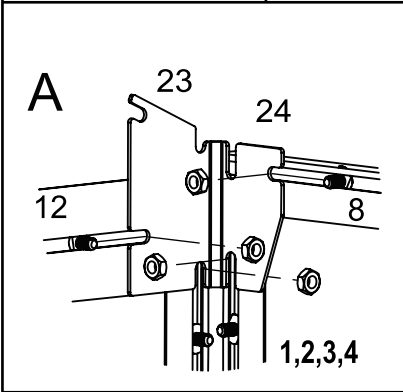
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|------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  <p>43-(x24PC)</p> |  |                  |  |
|  <p>46-(x2PC)</p>  |                                                                                      | <p><b>A</b></p>  |                                                                                       |
|                                                                                                      |                                                                                      |                                                                                                       |                                                                                       |

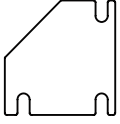
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|--------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|  <p>41-(x44PC)</p>                  |  <p>52-(x12PC)</p> |             |  |
| <p>B</p>                           |                  | <p>A</p>  |                                                                                    |
|  <p>13-(x4PC)<br/>14-(x4PC)</p> |                |         |                                                                                    |
|  <p>47A-(x2PC)</p>               |                                                                                                    |         |                                                                                    |
|  <p>47B-(x2PC)</p>              |                                                                                                    |         |                                                                                    |
| <p>A</p>                        | <p>B</p>       |                                                                                              |                                                                                    |

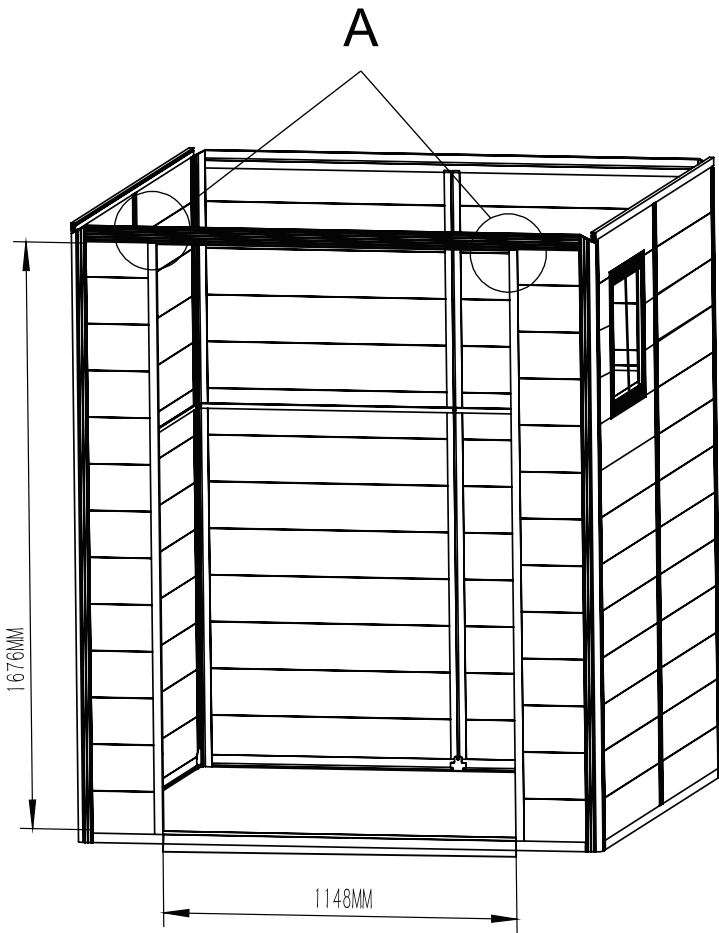
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|------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| <div data-bbox="82 190 279 271" data-label="Image"></div> <div data-bbox="108 313 226 353" data-label="Text"><p>41-(x2PC)</p></div>      | <div data-bbox="459 138 1101 853" data-label="Image"></div>                                                                     | <div data-bbox="1342 87 1474 230" data-label="Image"></div> <div data-bbox="1327 271 1500 374" data-label="Image"></div>             |
| <div data-bbox="92 452 134 499" data-label="Text"><p>A</p></div> <div data-bbox="71 539 285 866" data-label="Image"></div>               | <div data-bbox="331 1001 1244 1749" data-label="Image"></div>                                                                   | <div data-bbox="1342 1048 1474 1191" data-label="Image"></div> <div data-bbox="1327 1319 1500 1422" data-label="Image"></div>        |
| <div data-bbox="79 1016 290 1079" data-label="Image"></div> <div data-bbox="108 1093 242 1133" data-label="Text"><p>41-(x24PC)</p></div> | <div data-bbox="331 1001 1244 1749" data-label="Image"></div>                                                                   | <div data-bbox="1342 1048 1474 1191" data-label="Image"></div> <div data-bbox="1327 1319 1500 1422" data-label="Image"></div>        |
| <div data-bbox="108 1202 261 1261" data-label="Image"></div> <div data-bbox="108 1272 226 1312" data-label="Text"><p>45-(x2PC)</p></div> | <div data-bbox="82 1832 124 1879" data-label="Text"><p>A</p></div> <div data-bbox="196 1818 499 2168" data-label="Image"></div> | <div data-bbox="1145 1839 1177 1886" data-label="Text"><p>B</p></div> <div data-bbox="1145 1886 1449 2056" data-label="Image"></div> |

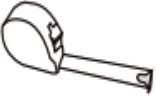
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| <div data-bbox="82 190 279 271" data-label="Image"></div> <div data-bbox="108 313 226 353" data-label="Text"><p>41-(x2PC)</p></div>      | <div data-bbox="459 138 1101 853" data-label="Image"></div>                                                                     | <div data-bbox="1342 87 1474 230" data-label="Image"></div> <div data-bbox="1329 271 1500 374" data-label="Image"></div>             |
| <div data-bbox="92 454 132 499" data-label="Text"><p>A</p></div> <div data-bbox="71 539 284 864" data-label="Image"></div>               | <div data-bbox="331 1001 1244 1749" data-label="Image"></div>                                                                   | <div data-bbox="1342 1048 1474 1191" data-label="Image"></div> <div data-bbox="1329 1319 1500 1422" data-label="Image"></div>        |
| <div data-bbox="76 1019 288 1079" data-label="Image"></div> <div data-bbox="108 1093 242 1133" data-label="Text"><p>41-(x24PC)</p></div> | <div data-bbox="331 1001 1244 1749" data-label="Image"></div>                                                                   | <div data-bbox="1342 1048 1474 1191" data-label="Image"></div> <div data-bbox="1329 1319 1500 1422" data-label="Image"></div>        |
| <div data-bbox="108 1202 261 1261" data-label="Image"></div> <div data-bbox="108 1272 226 1312" data-label="Text"><p>45-(x2PC)</p></div> | <div data-bbox="82 1832 124 1877" data-label="Text"><p>A</p></div> <div data-bbox="196 1818 499 2168" data-label="Image"></div> | <div data-bbox="1145 1839 1177 1883" data-label="Text"><p>B</p></div> <div data-bbox="1145 1888 1449 2056" data-label="Image"></div> |

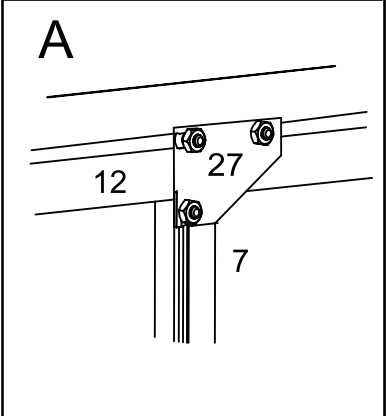
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|------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <br>23-(x4PC)  |  |                |
| <br>24-(x4PC) |                                                                                   | <br>34-(x22PC) |
| <br>25-(x3PC) |                                                                                   | <br>35-(x22PC) |

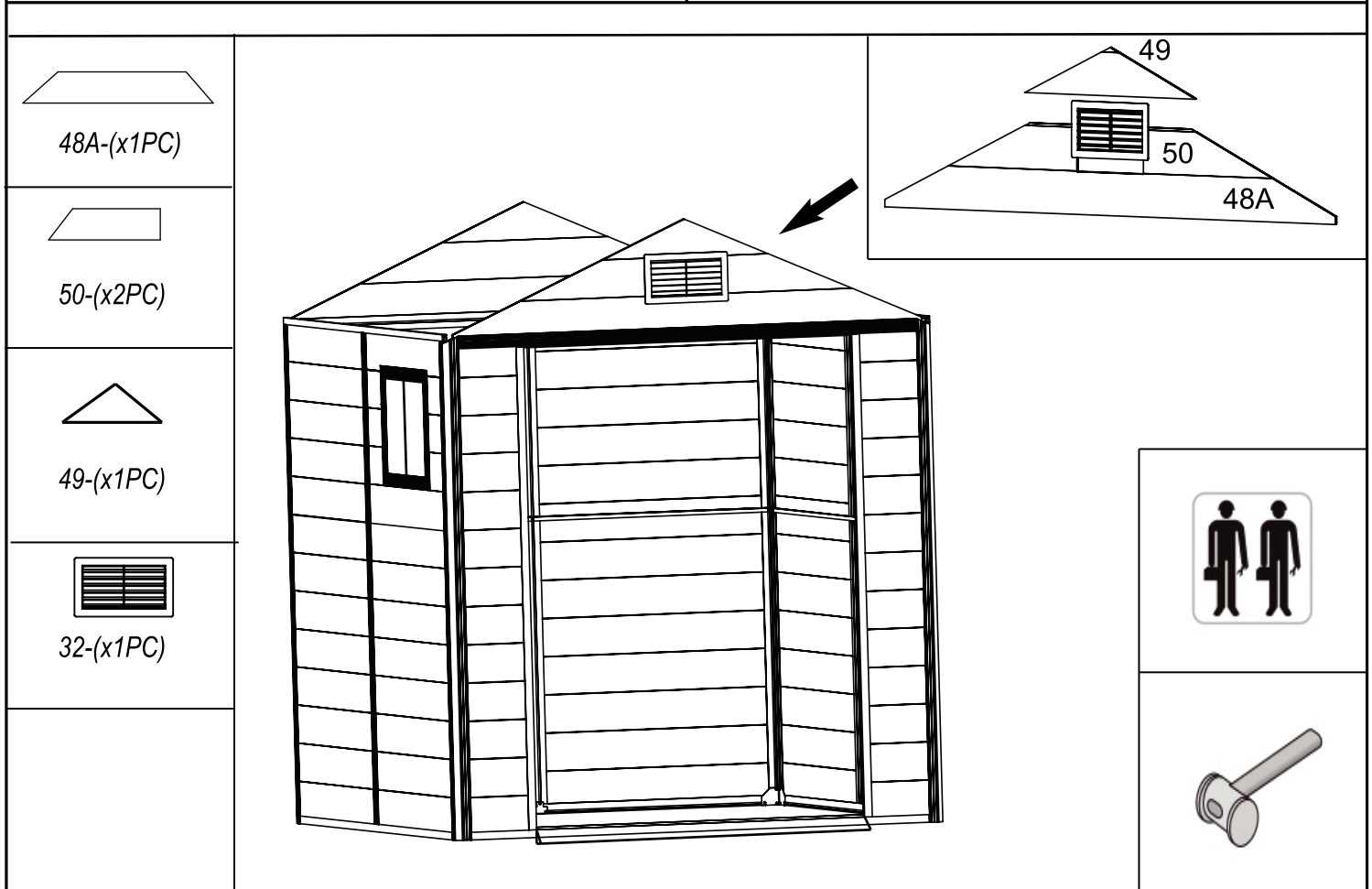
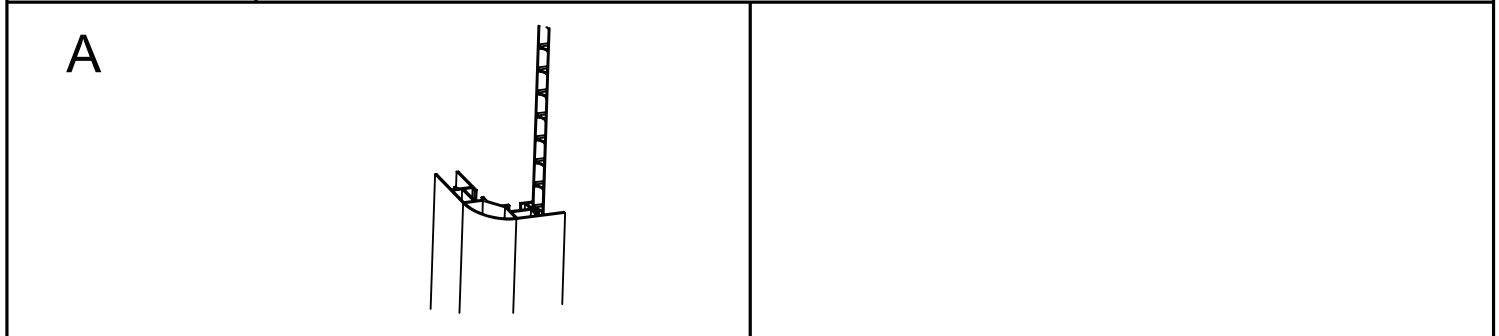
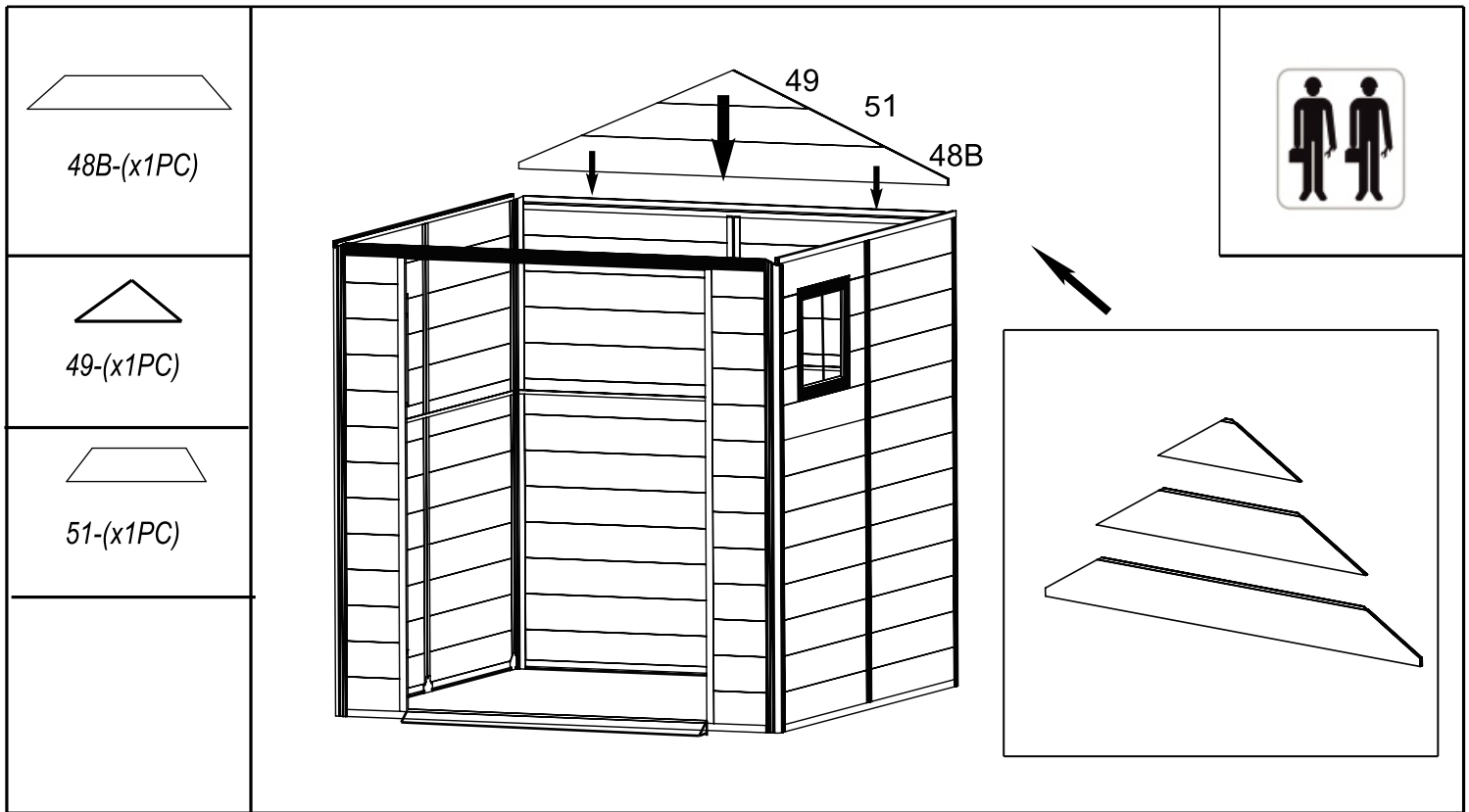


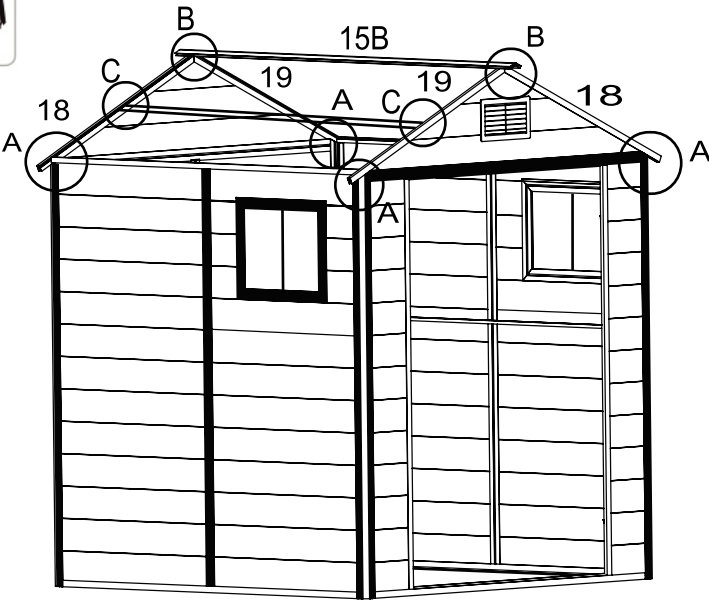
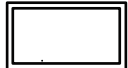
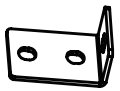
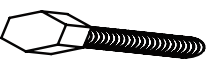
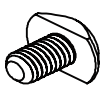
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| <br>27-(x2PC) |
| <br>34-(x4PC) |
| <br>35-(x4PC) |

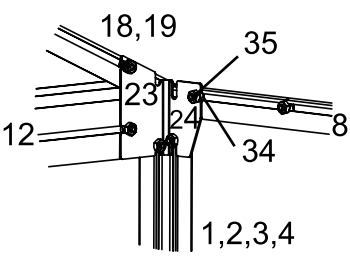
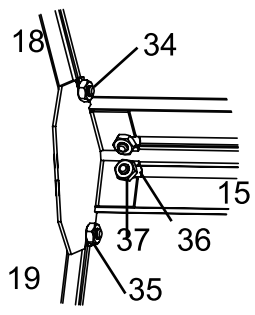
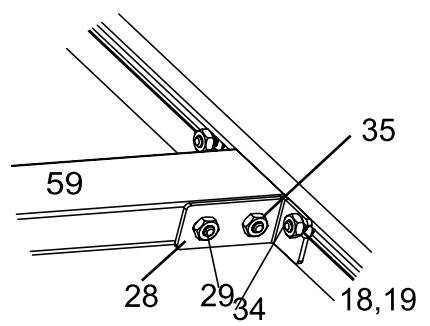


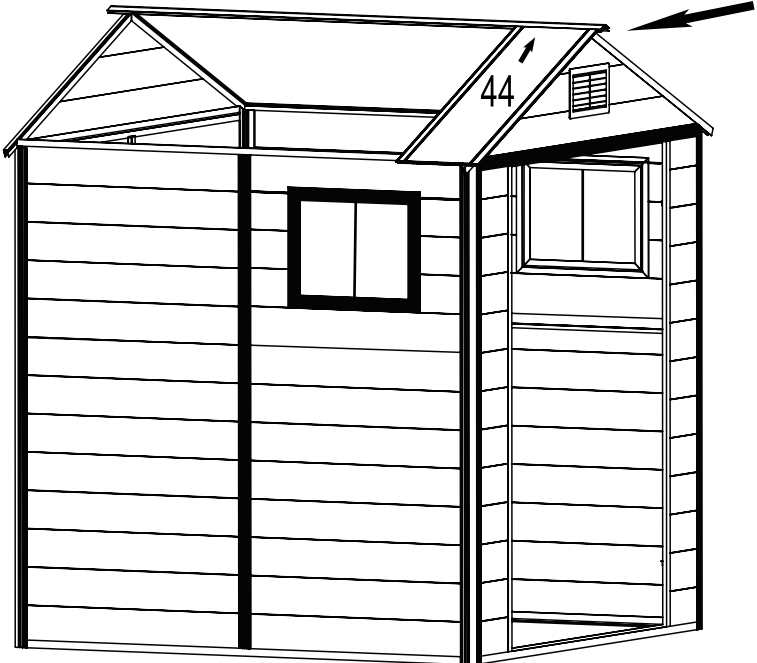
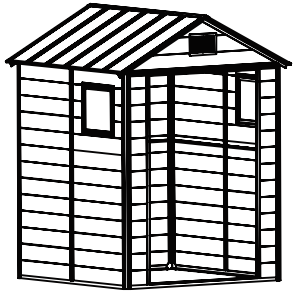
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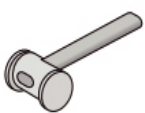


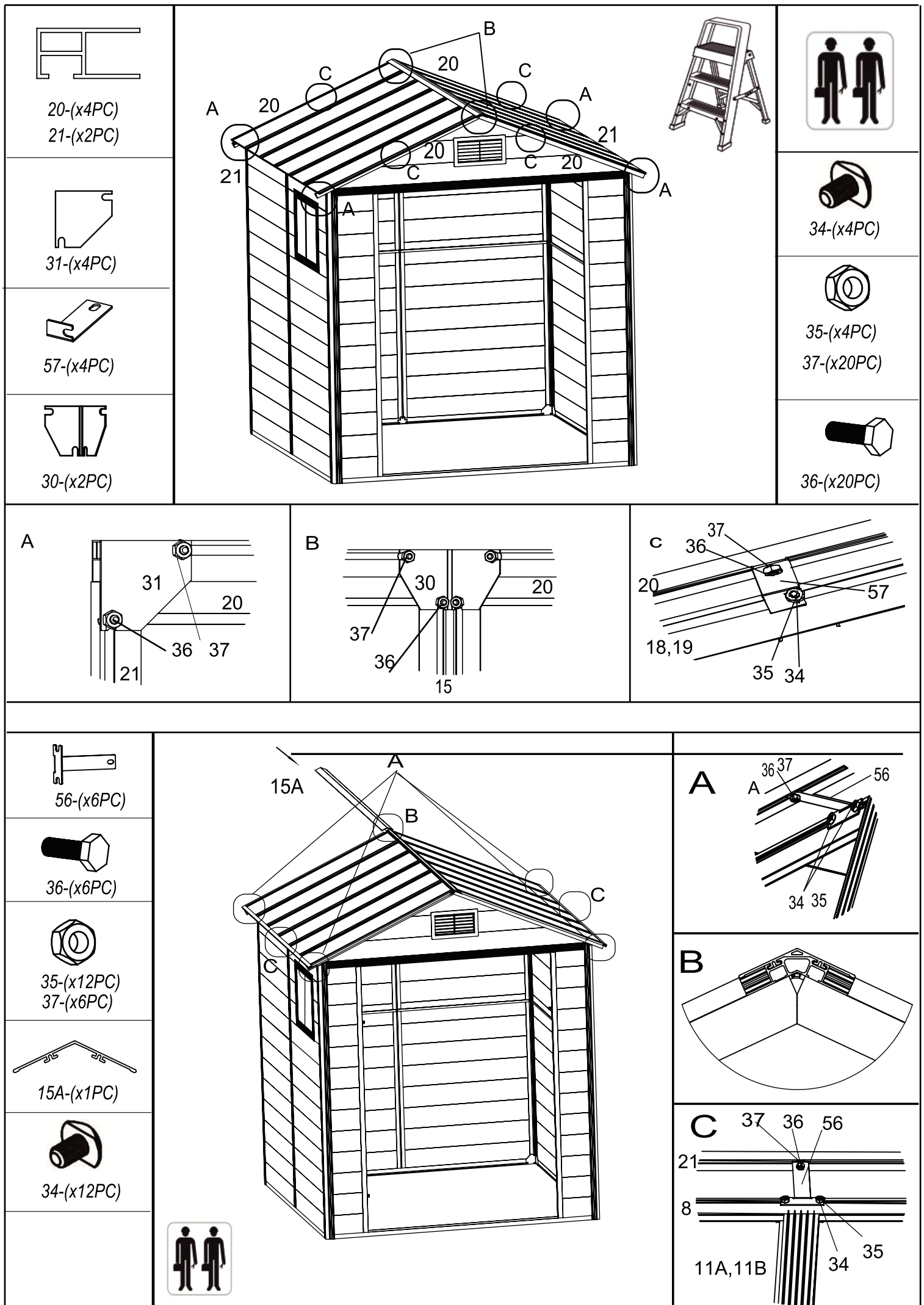


|                                                                                                            |                                                                                                                                                                     |                                                                                                                |
|------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| <br>18-(x2PC)<br>19-(x2PC) |   | <br>59-(x2PC)                |
| <br>15B-(x1PC)            |                                                                                                                                                                     | <br>28-(x16PC)              |
| <br>22-(x2PC)             |                                                                                                                                                                     |                             |
| <br>29-(x16PC)             |                                                                                                                                                                     | <br>36-(x4PC)               |
| <br>34-(x20PC)            |                                                                                                                                                                     | <br>35-(x28PC)<br>37-(x4PC) |

|                                                                                             |                                                                                             |                                                                                               |
|---------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|
| <b>A</b>  | <b>B</b>  | <b>C</b>  |
|---------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|

|                                                                                                   |                                                                                      |                                                                                       |
|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| <br>44-(x12PC) |  |  |
|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|

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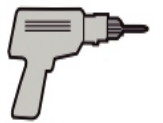
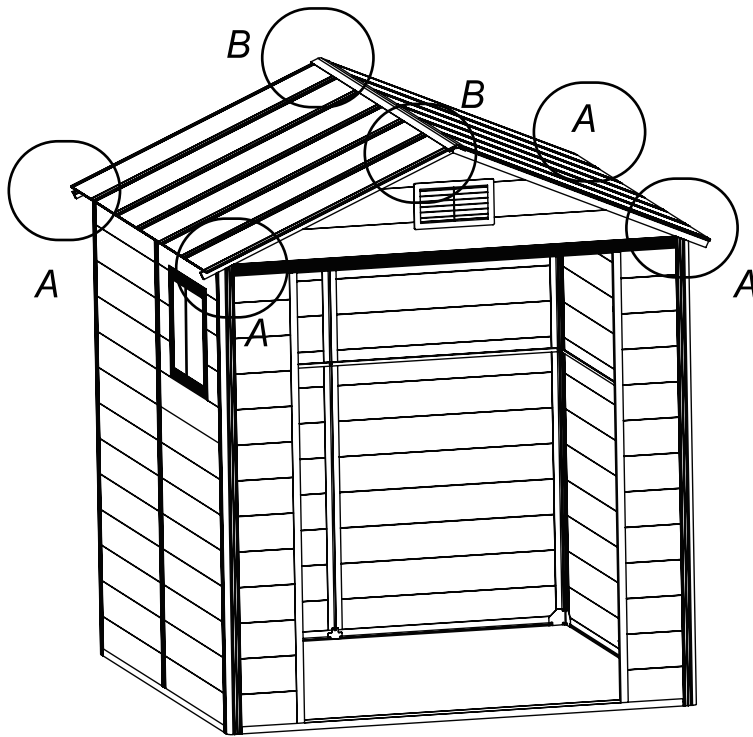




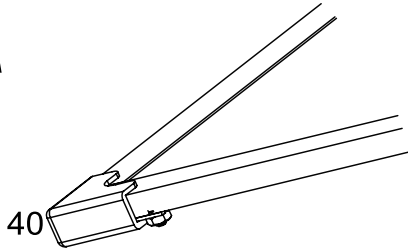
39-(x2PC)



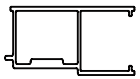
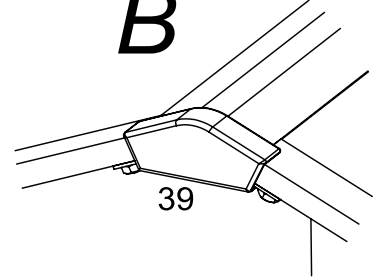
40-(x4PC)



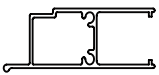
**A**



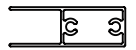
**B**



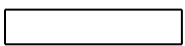
9A-(x2PC)



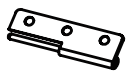
9B-(x1PC)  
9C-(x1PC)



10-(x4PC)



42-(x8PC)



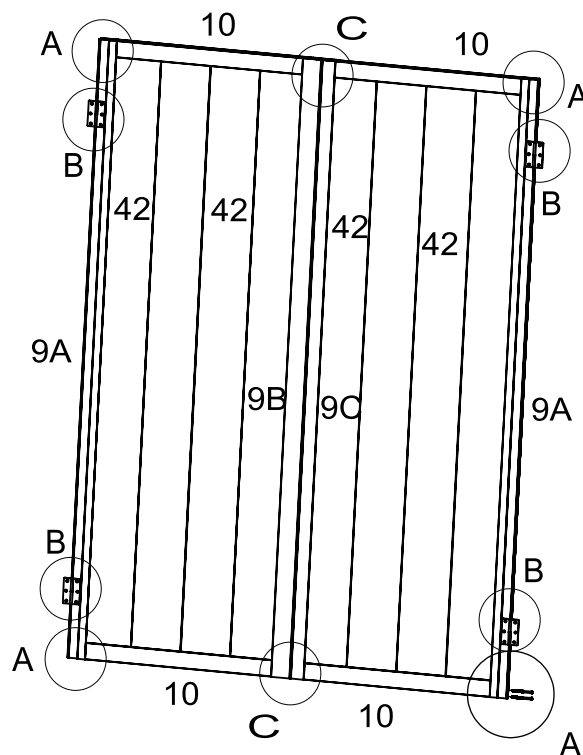
33-(x4PC)



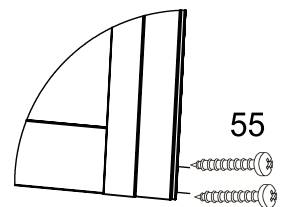
55-(x16PC)



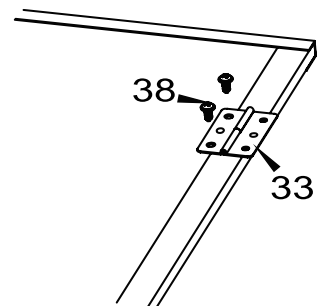
38-(x12PC)



**A**



**B**

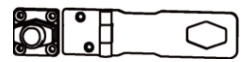
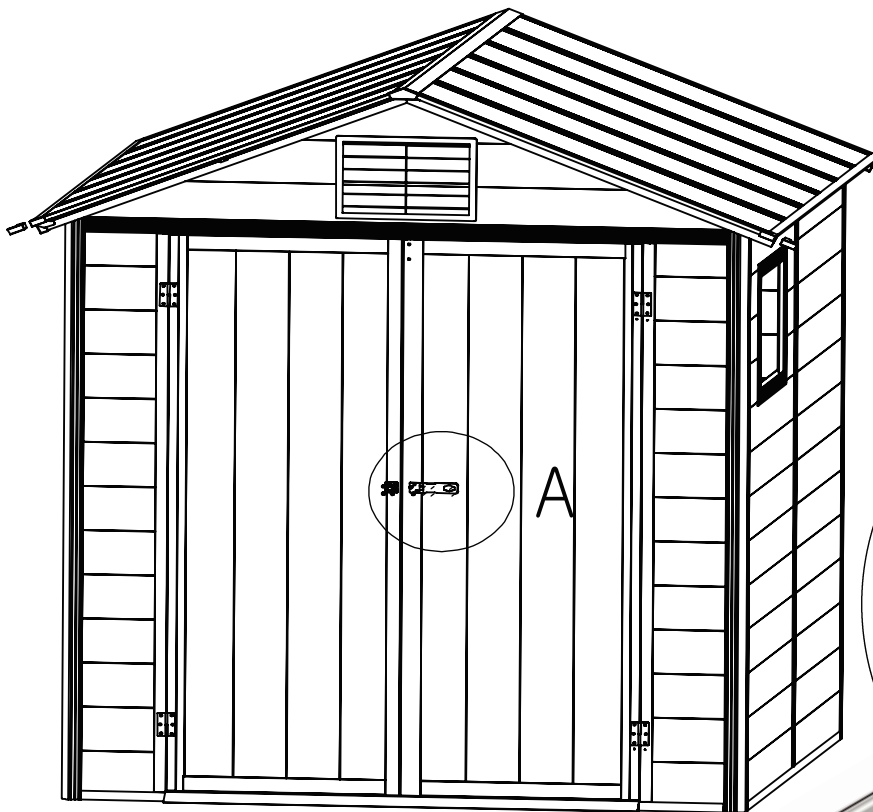
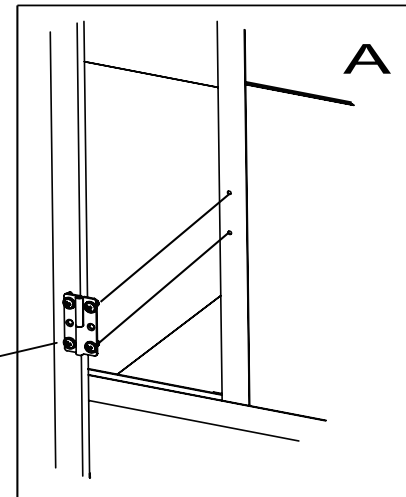
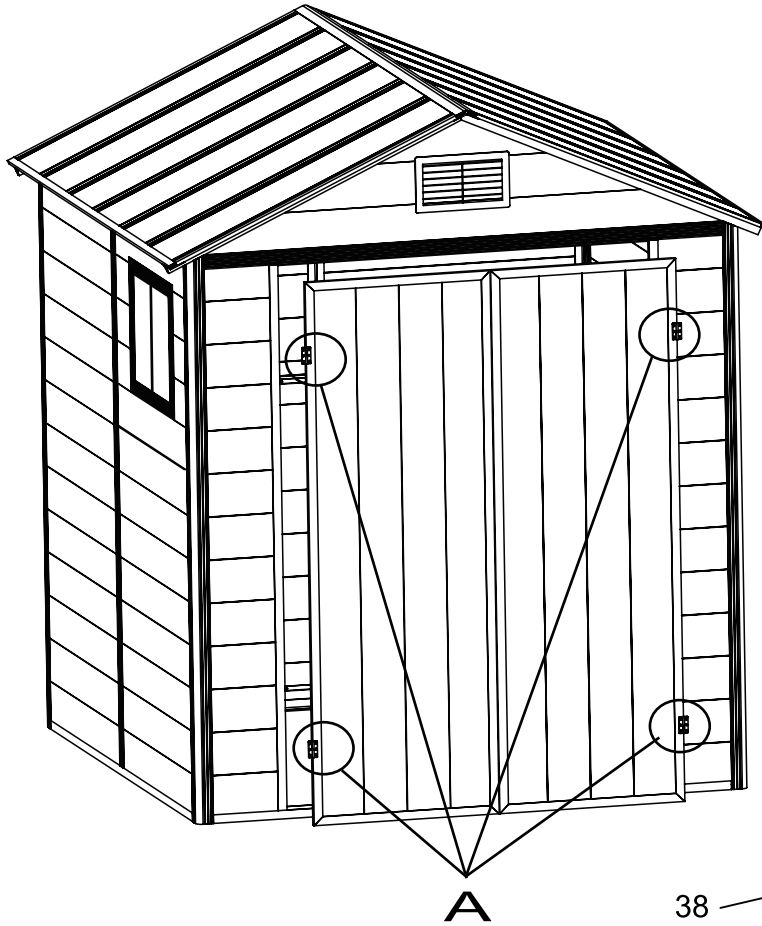
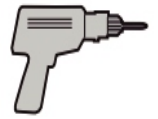


**C**





38-(x12PC)



54-(x1PC)



53-(x6PC)

