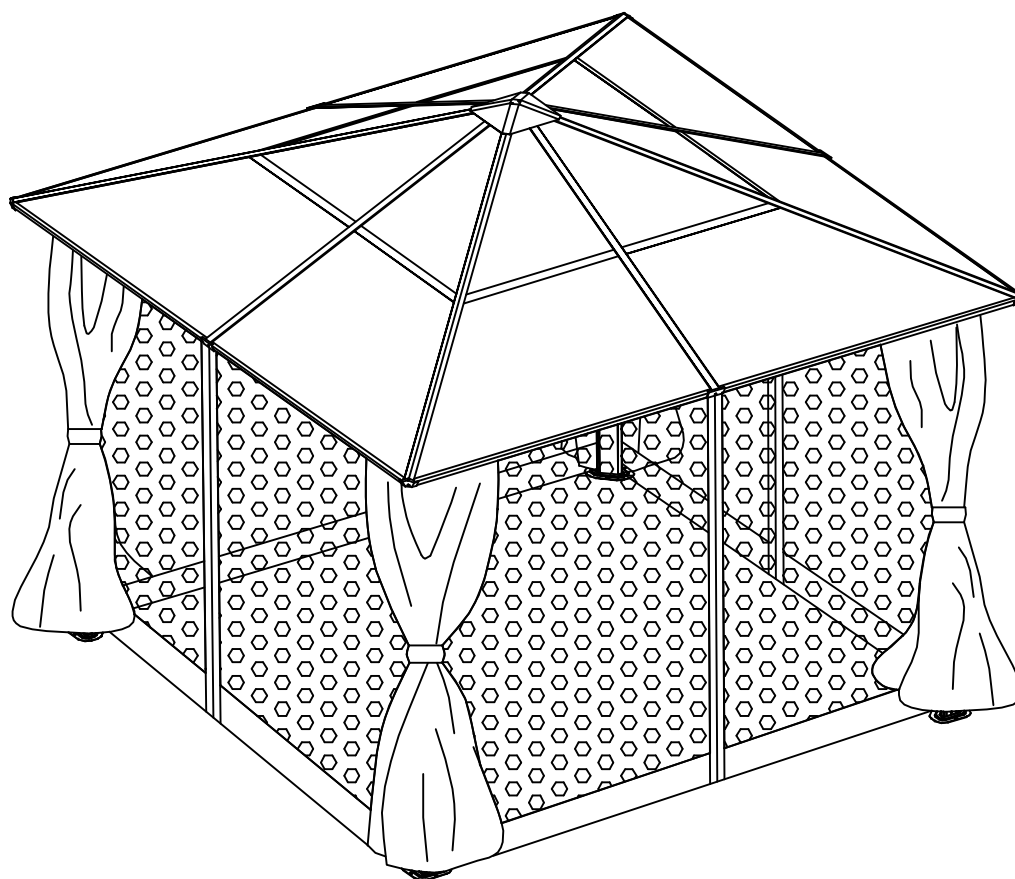




GL C000000

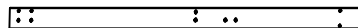
84C-170



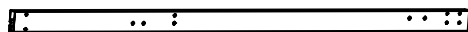
ASSEMBLY INSTRUCTION



A 4x



B 4x



C 4x



F 4x



G 4x



I 4x



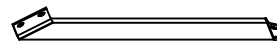
J 4x



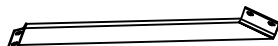
L 4x



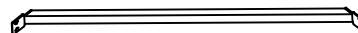
M 4x



N 4x



O 4x



P 4x



Q 4x



R 4x



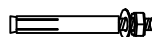
M6*15

(X1) 140x

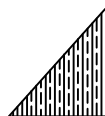


M6*40

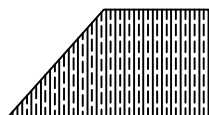
(X2) 16x



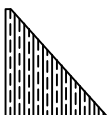
(X3) 12x



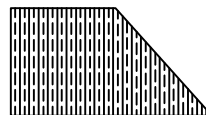
(1) 4x



(2) 4x



(4) 4x



(5) 4x



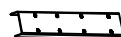
(6) 4x



(7) 4x



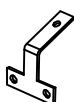
(8) 4x



(10) 4x



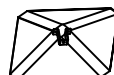
(11) 4x



(12) 4x



(13) 1x



(14) 1x



(15) 4x



(16) 4x



(17) 64x



(18) 8x



(20) 140x



(21) 1x



S4

1x

REQUIRED TOOLS



<1>



A 4x



6 4x



8 4x

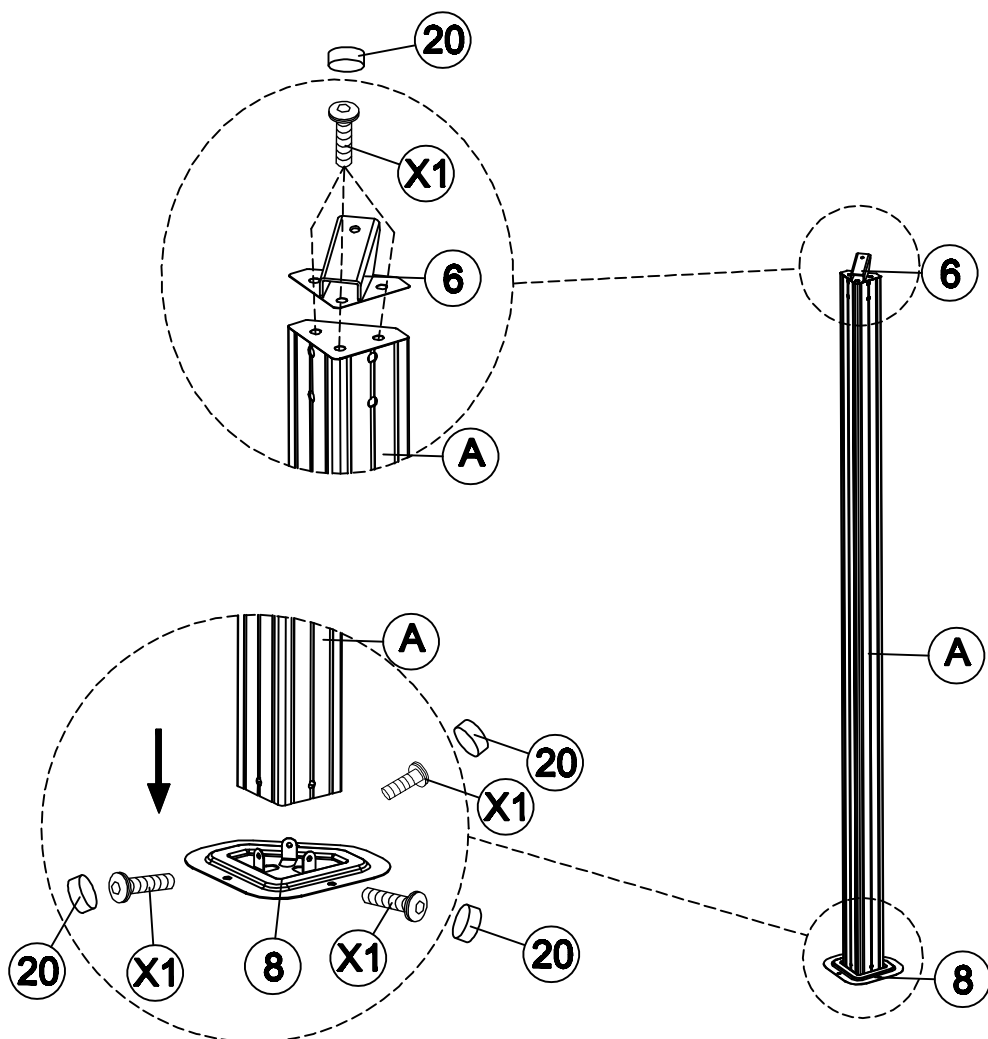


M6*15

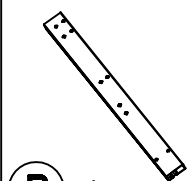
X1 24x



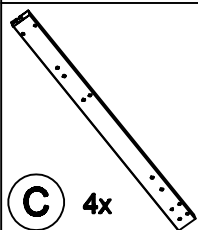
20 24x



<2>



B 4x



C 4x



N 4x



O 4x



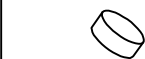
7 4x



X1 32x
M6*15

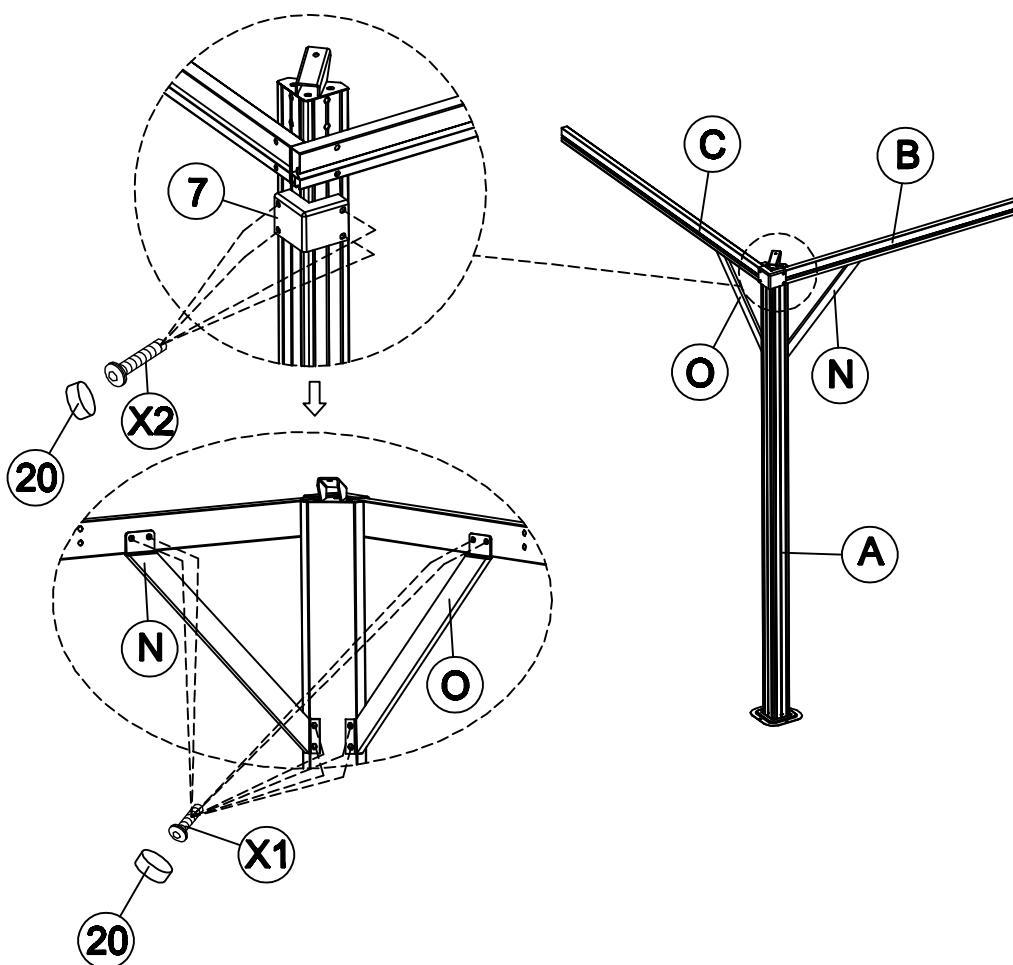


X2 16x
M6*40



20 48x

5





P 4x



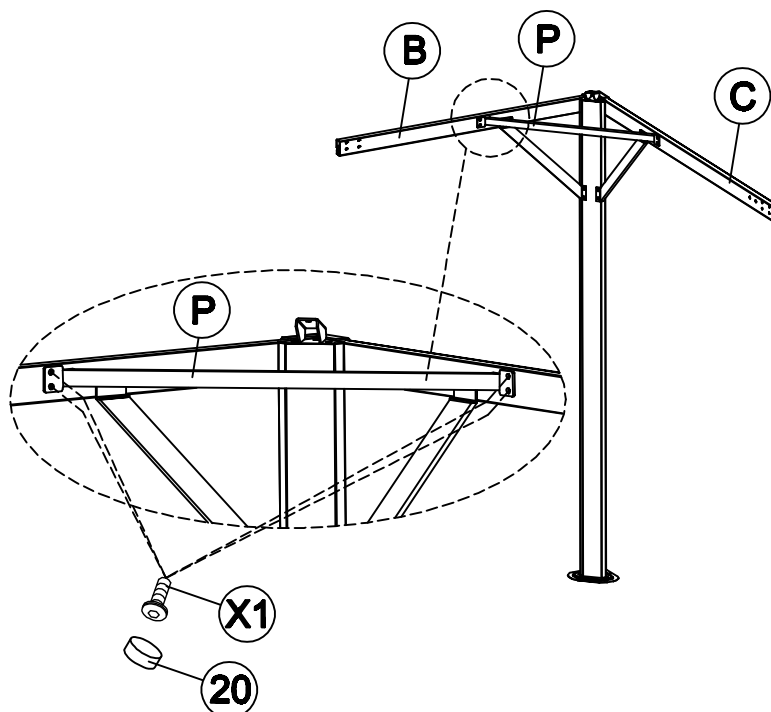
M6*15

X1 16x



20 16x

<3>



10 4x



11 4x



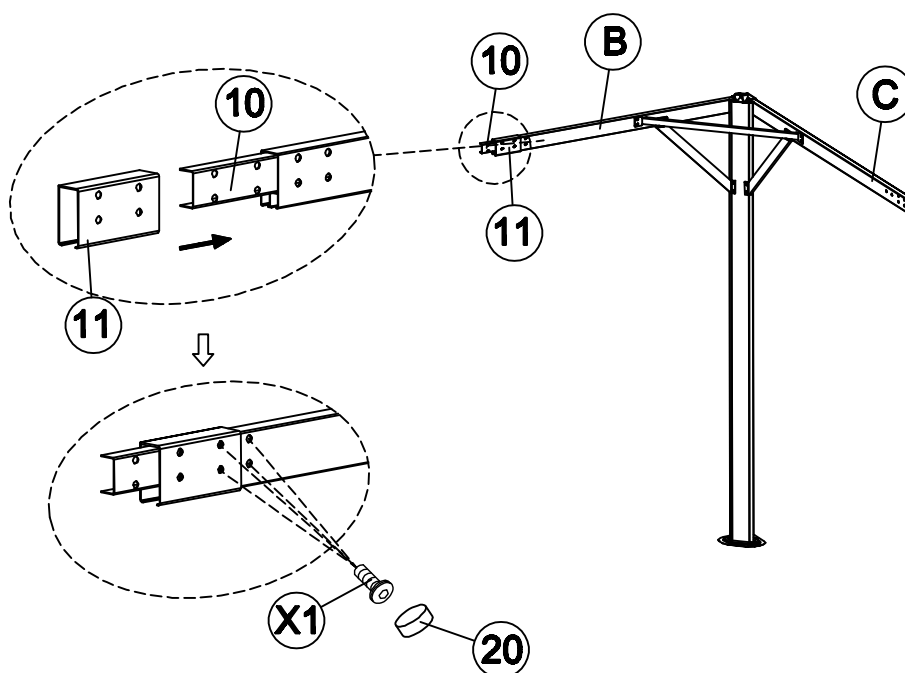
M6*15

X1 16x



20 16x

<4>



6



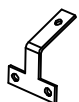
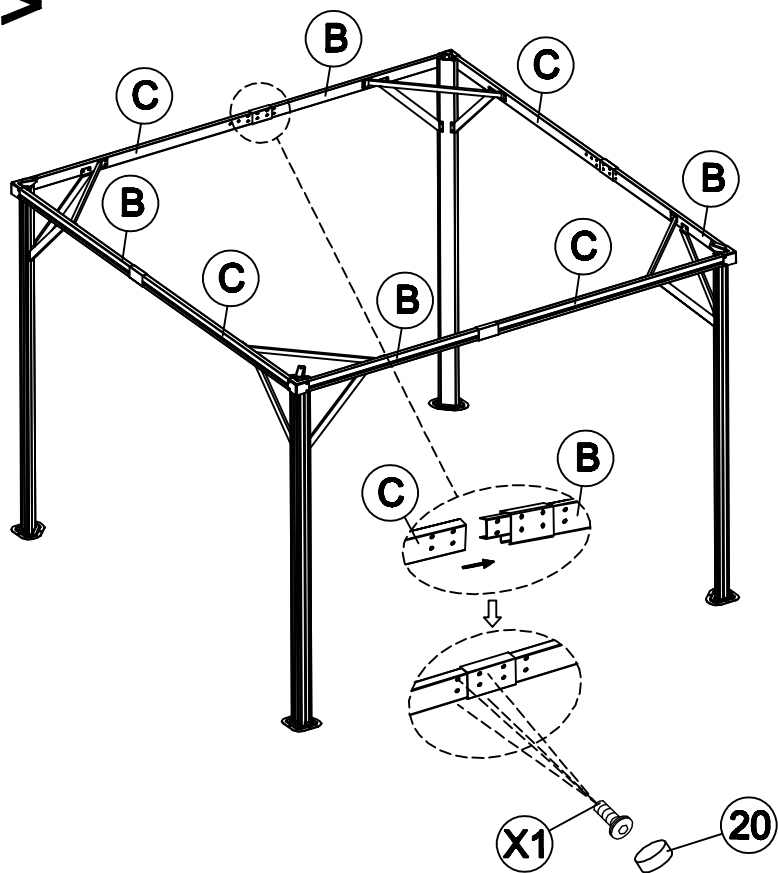
M6*15

X1 16x



20 16x

<5>



12 4x



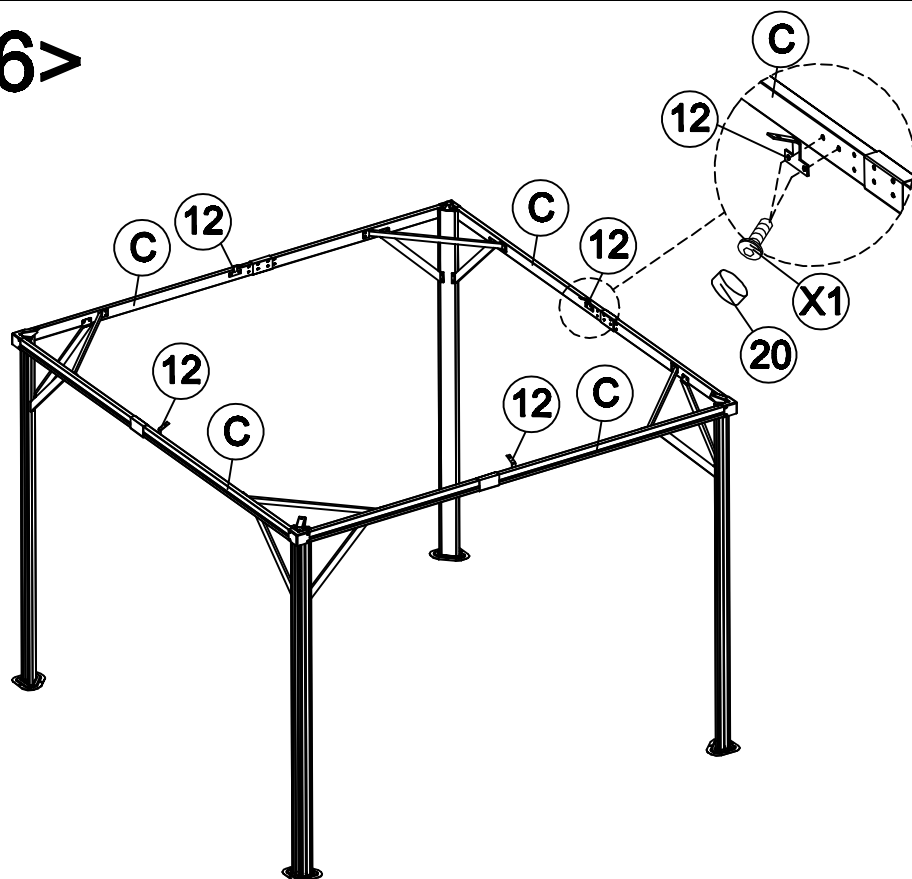
M6*15

X1 8x



20 8x

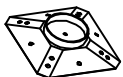
<6>



7



M 4x



13 1x

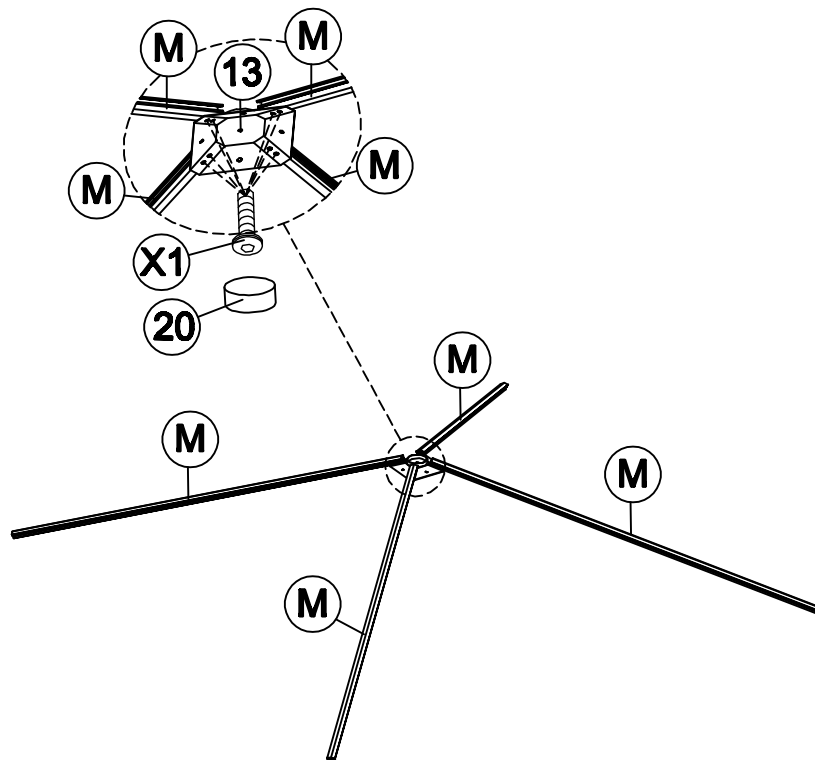


X1 8x



20 8x

<7>

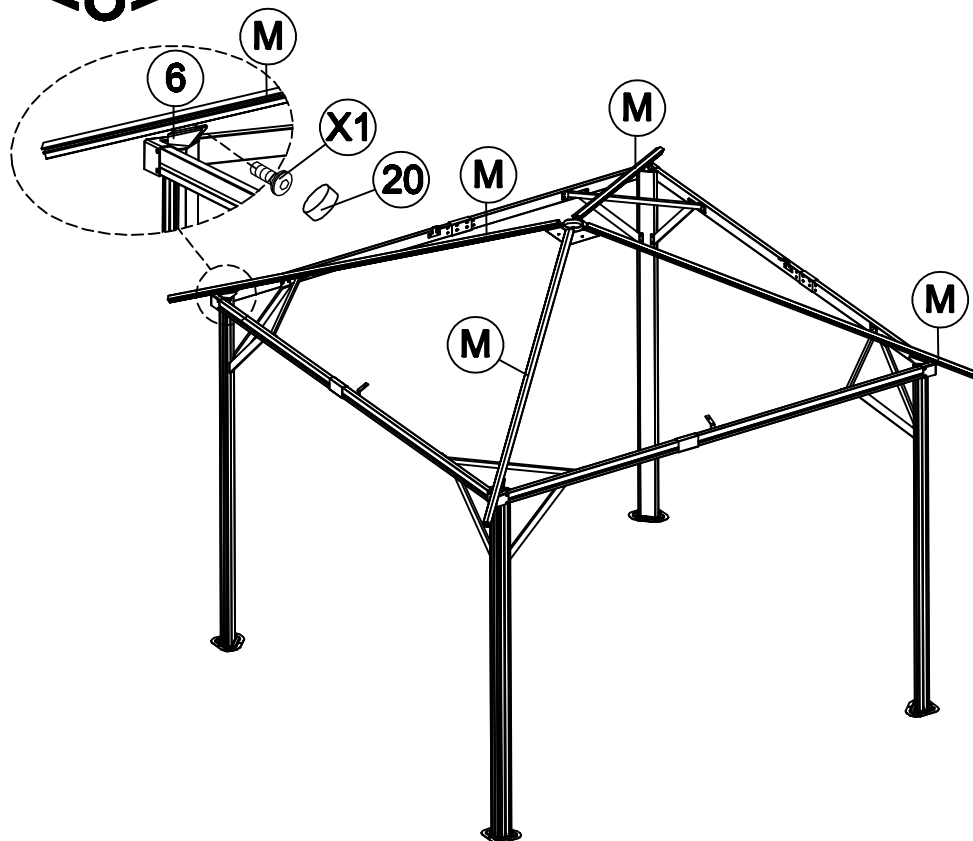


X1 4x



20 4x

<8>



8



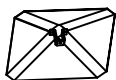
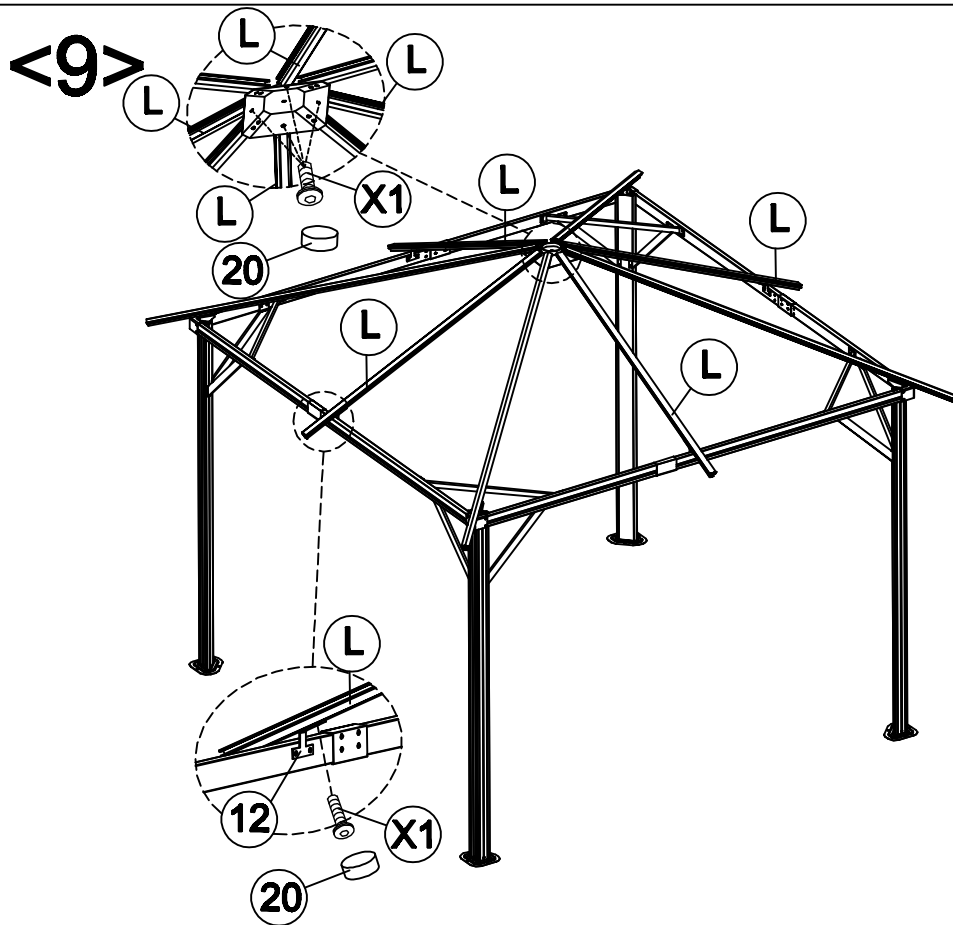
L 4x



X1 8x



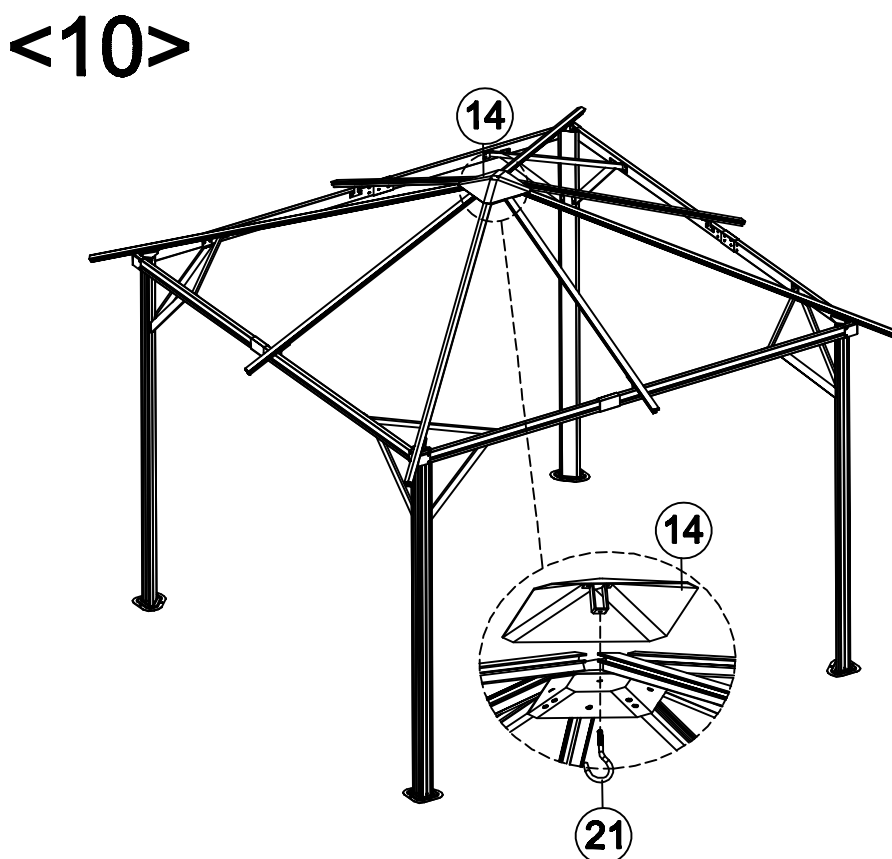
20 8x



14 1x

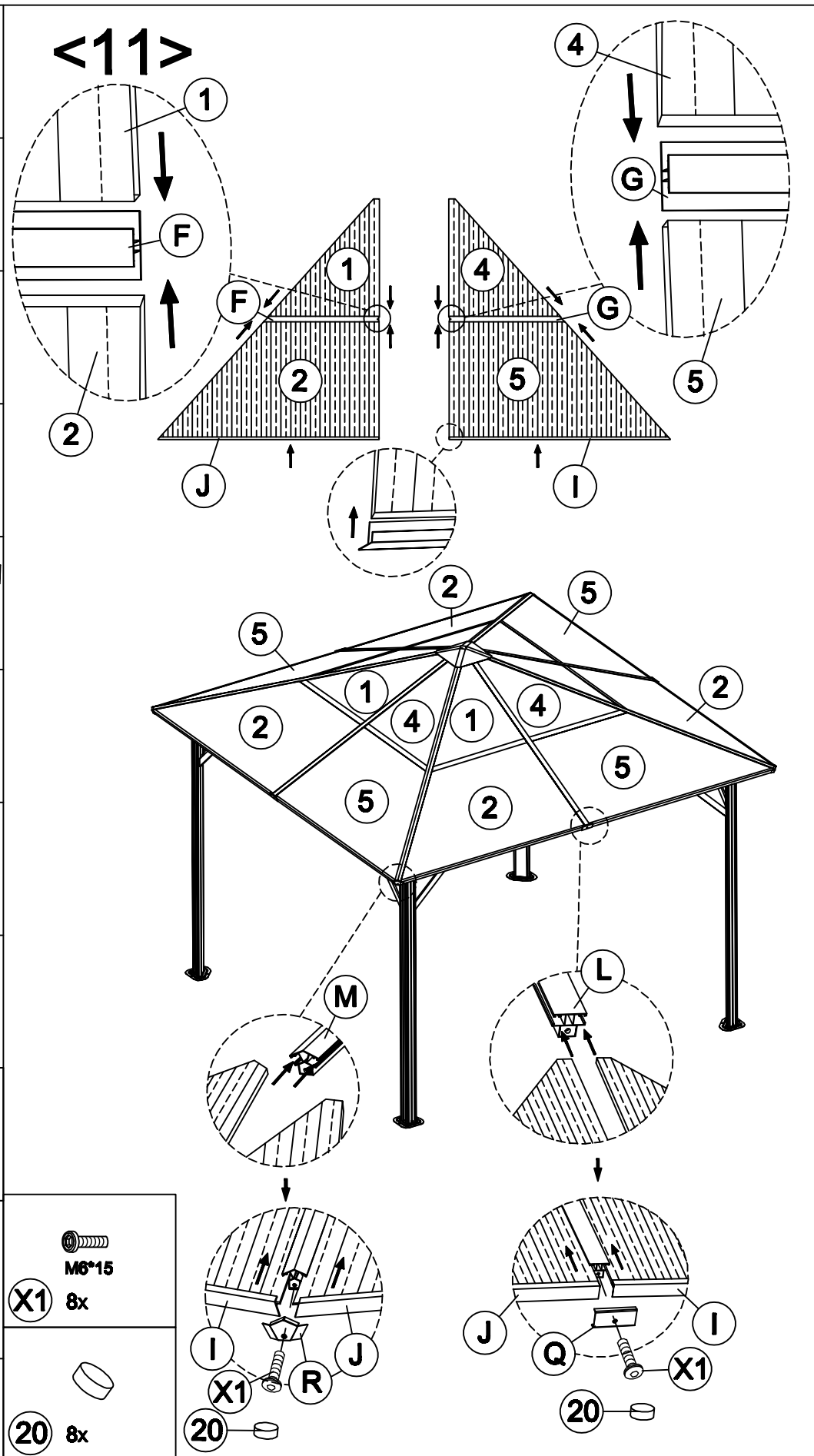


21 1x

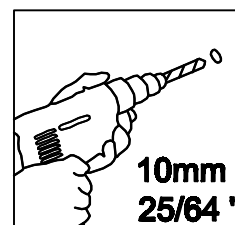
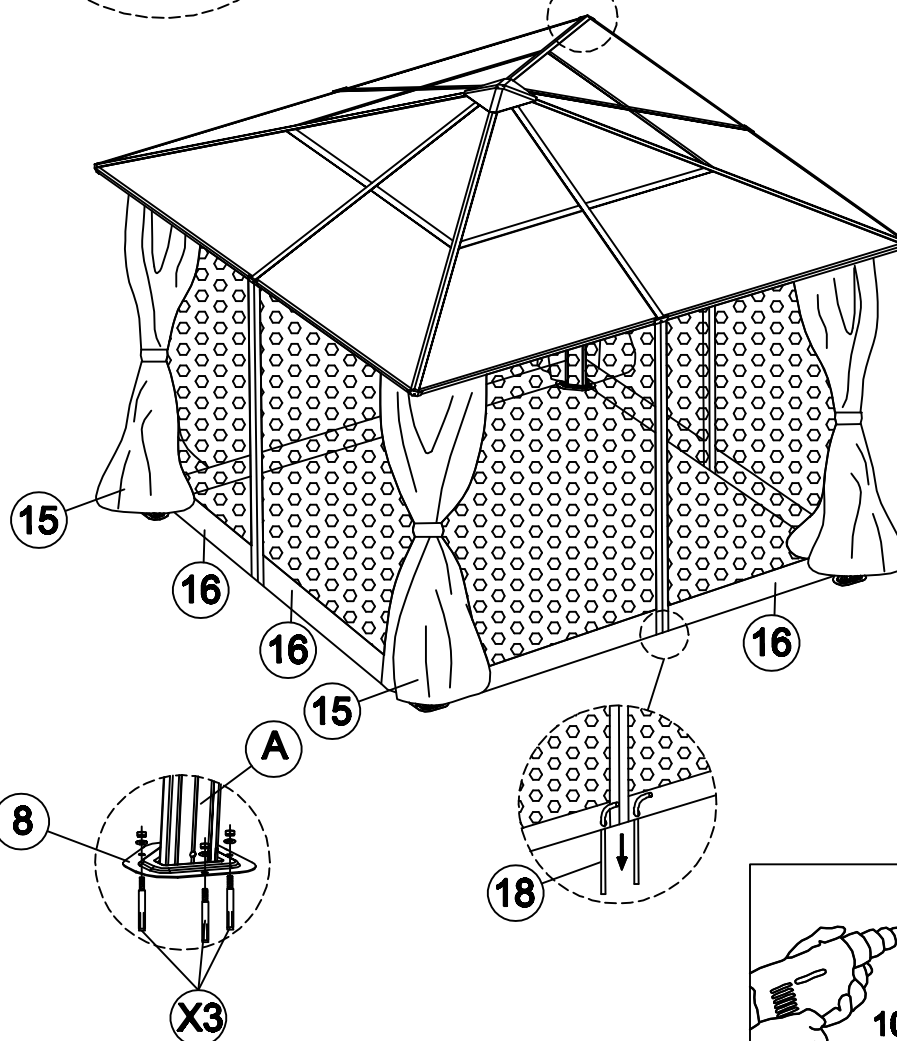
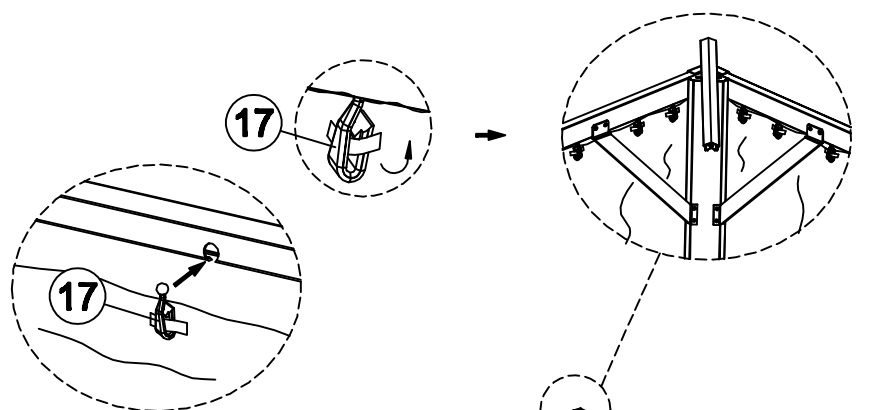
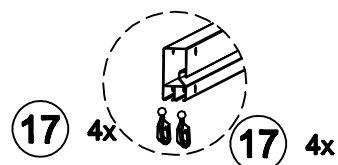
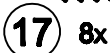
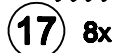
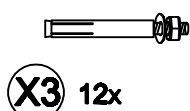
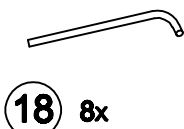
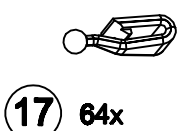
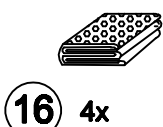
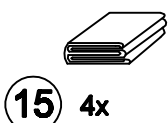


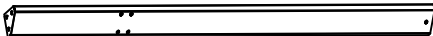
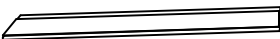
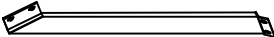
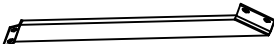
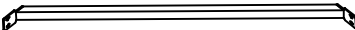
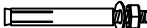
9

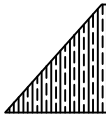
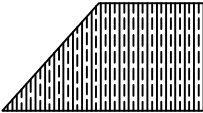
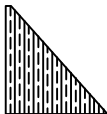
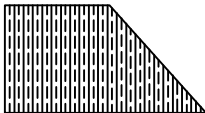
- 1 4x
- 2 4x
- 4 4x
- 5 4x
- F 4x
- G 4x
- I 4x
- J 4x
- Q 4x
- R 4x
- 10



<12>



Carton-1/2	No	Reference Picture	Part	Qty
	1		A	4
	2		B	4
	3		C	4
	4		F	4
	5		G	4
	6		I	4
	7		J	4
	8		L	4
	9		M	4
	10		N	4
	11		O	4
	12		P	4
	13		Q	4
	14		R	4
	15	 M6*15	X1	140
	16	 M6*40	X2	16
	17		X3	12
	18		6	4
	19		7	4
	20		8	4
	21		10	4
	22		11	4
	23		12	4
	24		13	1
12				

Carton-1/2	No	Reference Picture	Part	Qty
	25		14	1
	26		15	4
	27		16	4
	28		17	64
	29		18	8
	30		20	140
	31		21	1
	32			1
Carton-2/2	No	Reference Picture	Part	Qty
	1		1	4
	2		2	4
	3		4	4
	4		5	4
13				



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