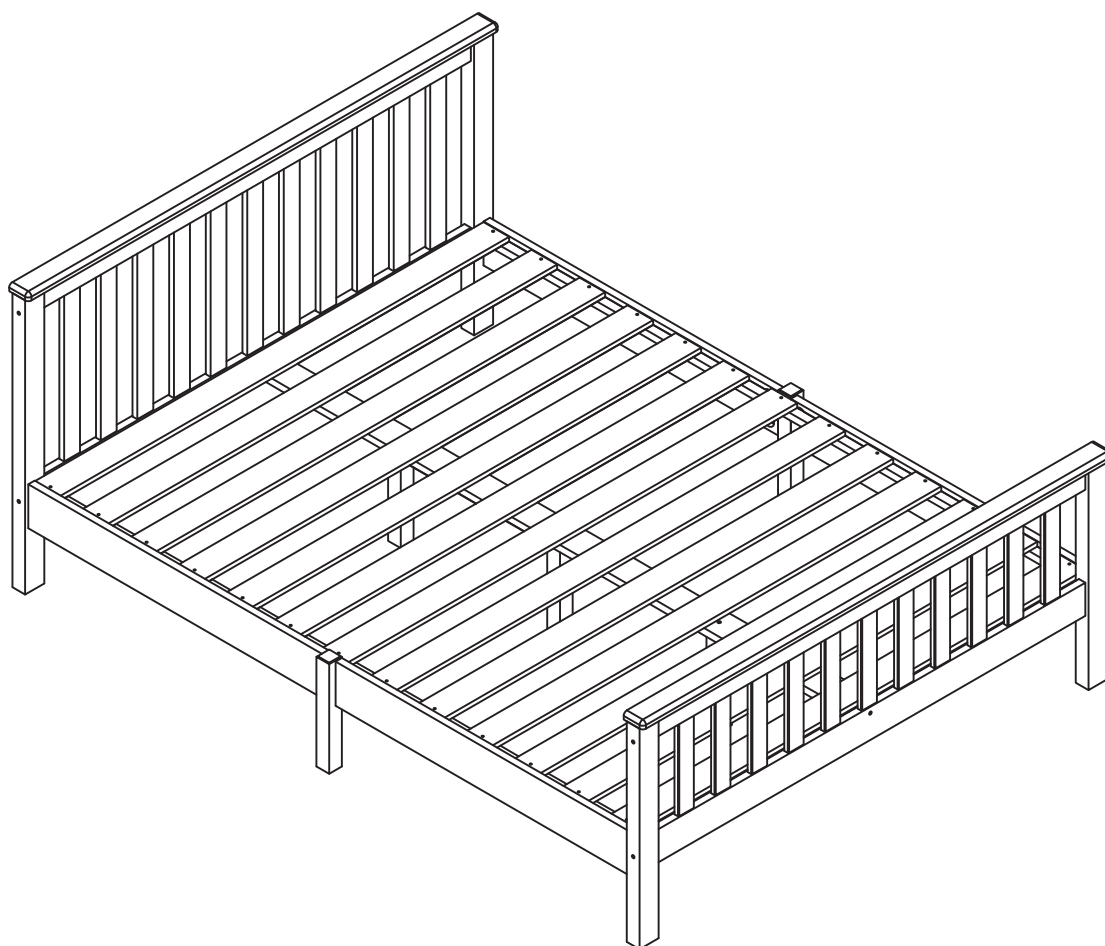
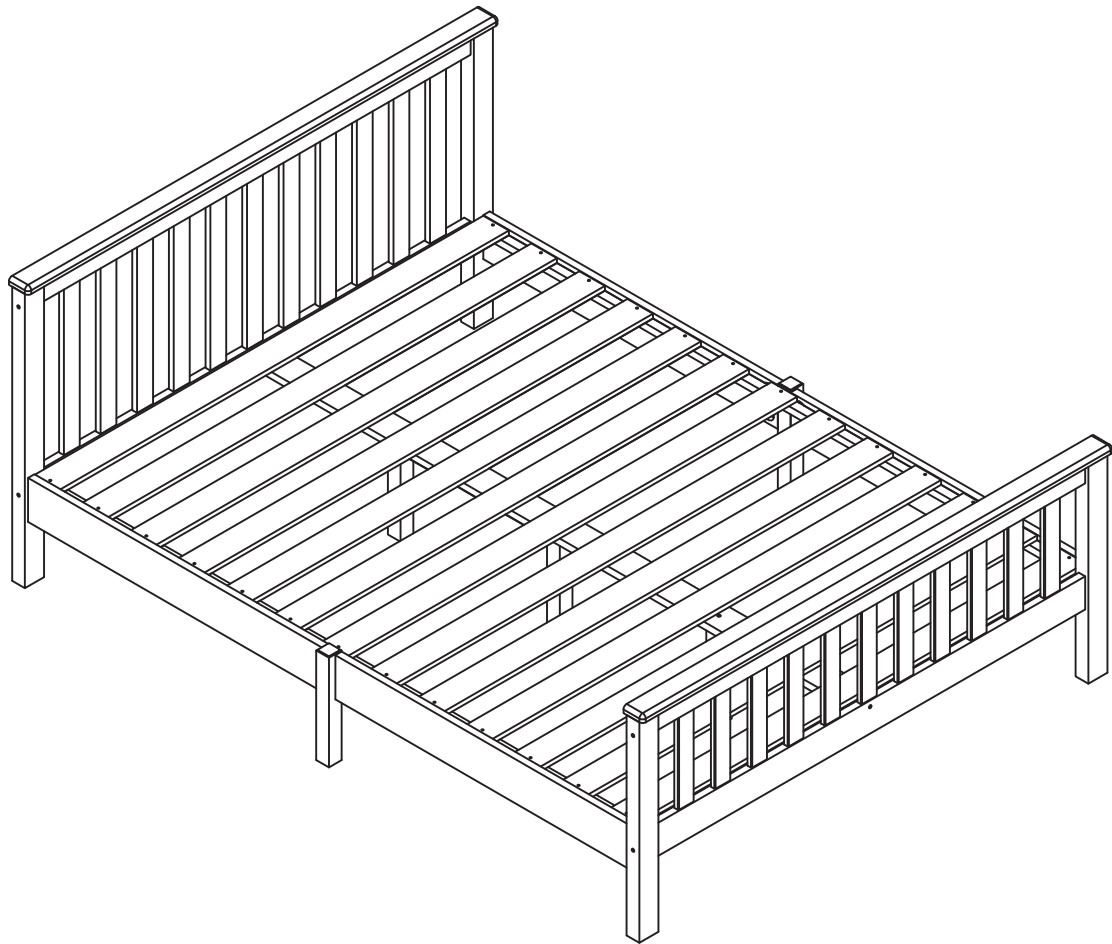


831-254/831-254V01/831-254V02

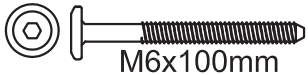
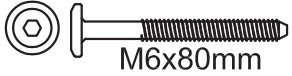
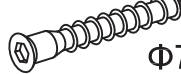
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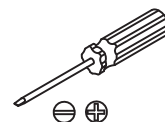
ASSEMBLY INSTRUCTIONS



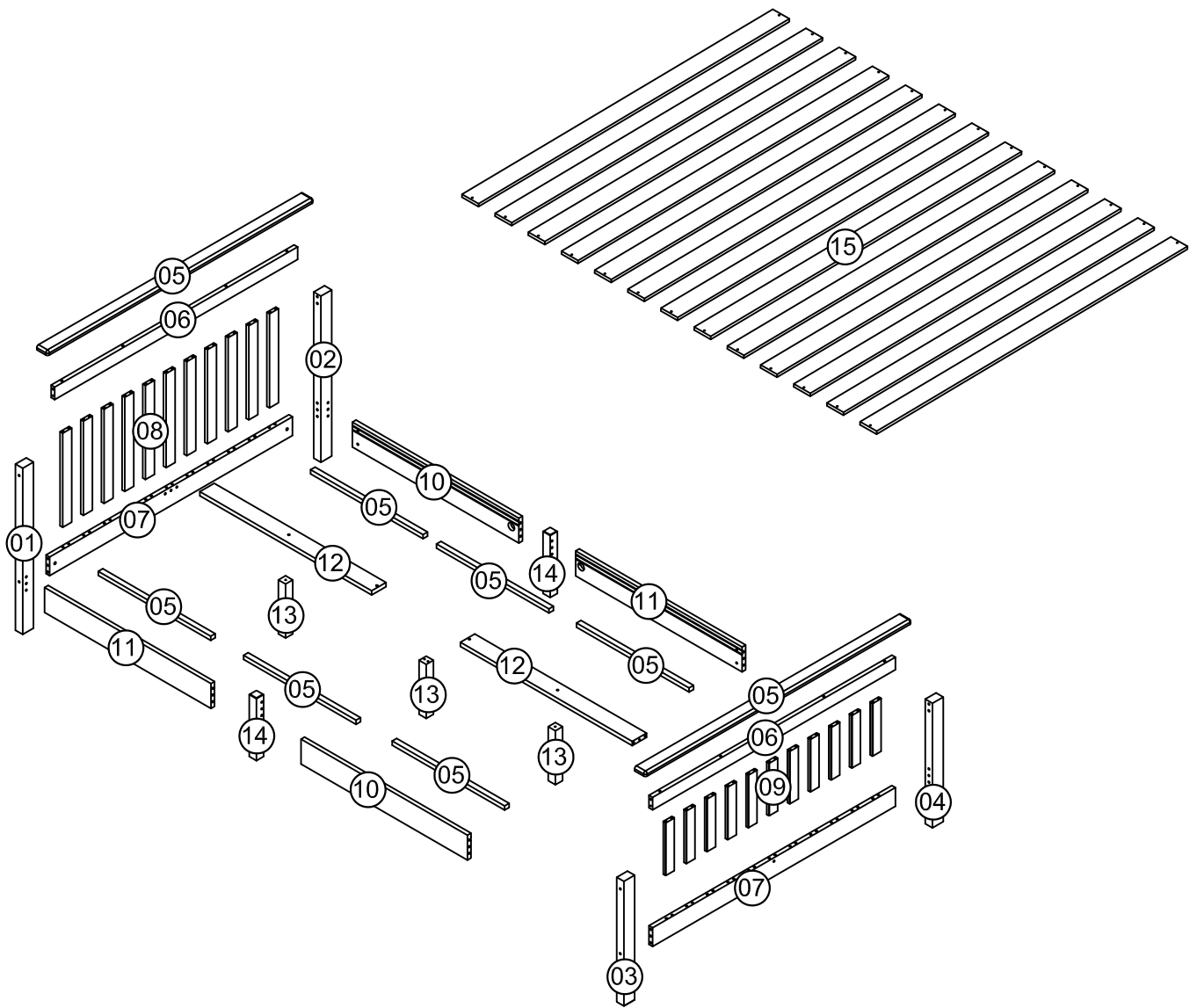
Hardware List

A	 M6x100mm	04
B	 M6x80mm	08
C	 Φ6x100mm	04
D	 M6x70mm	08
E	 Φ8x30mm	116
F	 M6x140mm	02
G	 M6	08
H	 Φ7x60mm	06

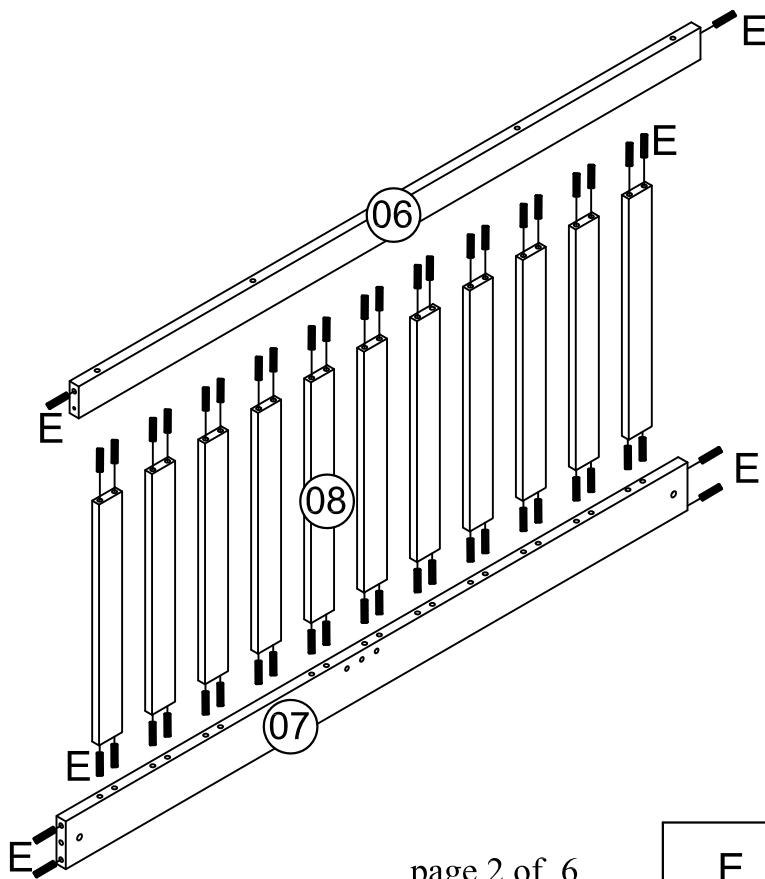
I		04
J		04
K		04
L		01
M	 Φ4x30mm	56
N		01



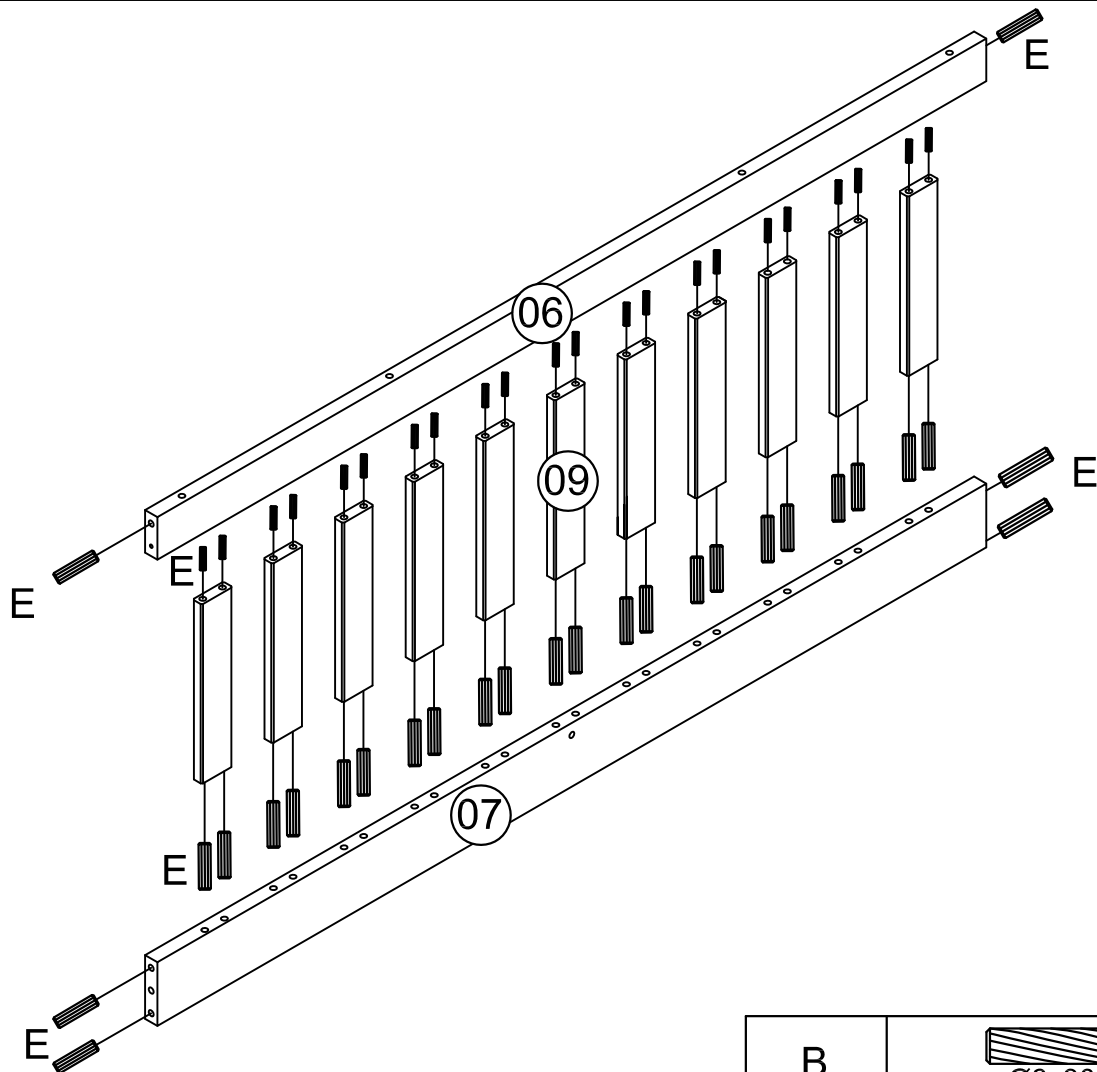
Parts List



1



2

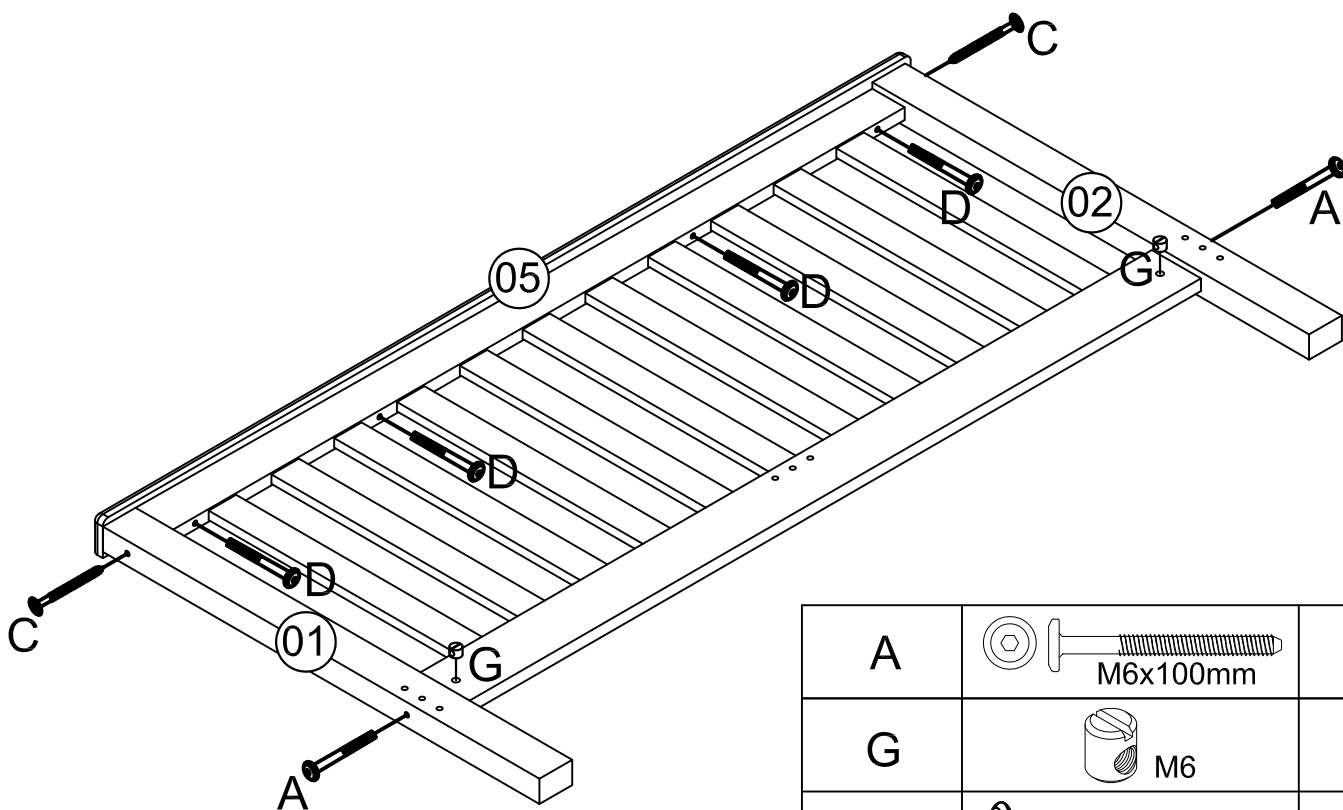


B

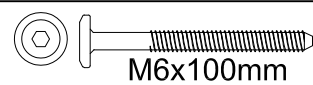


50

3



A



02

G



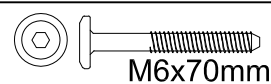
02

C



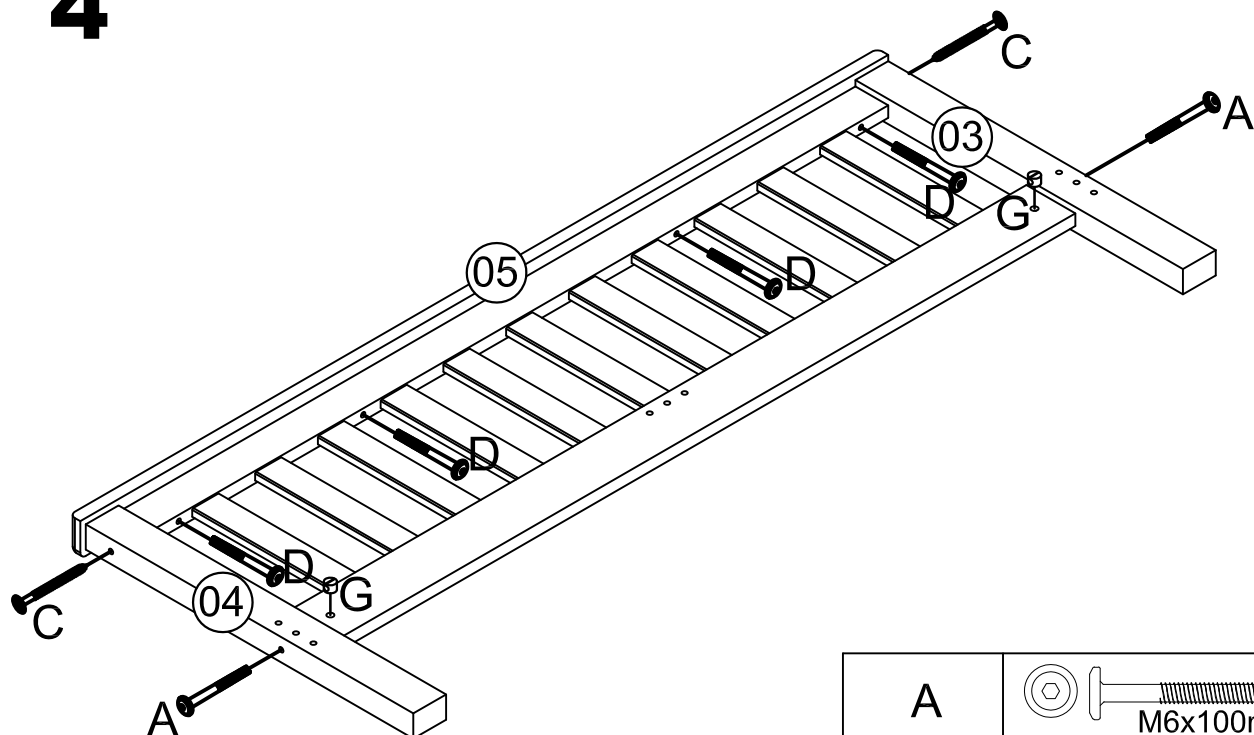
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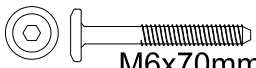
D



04

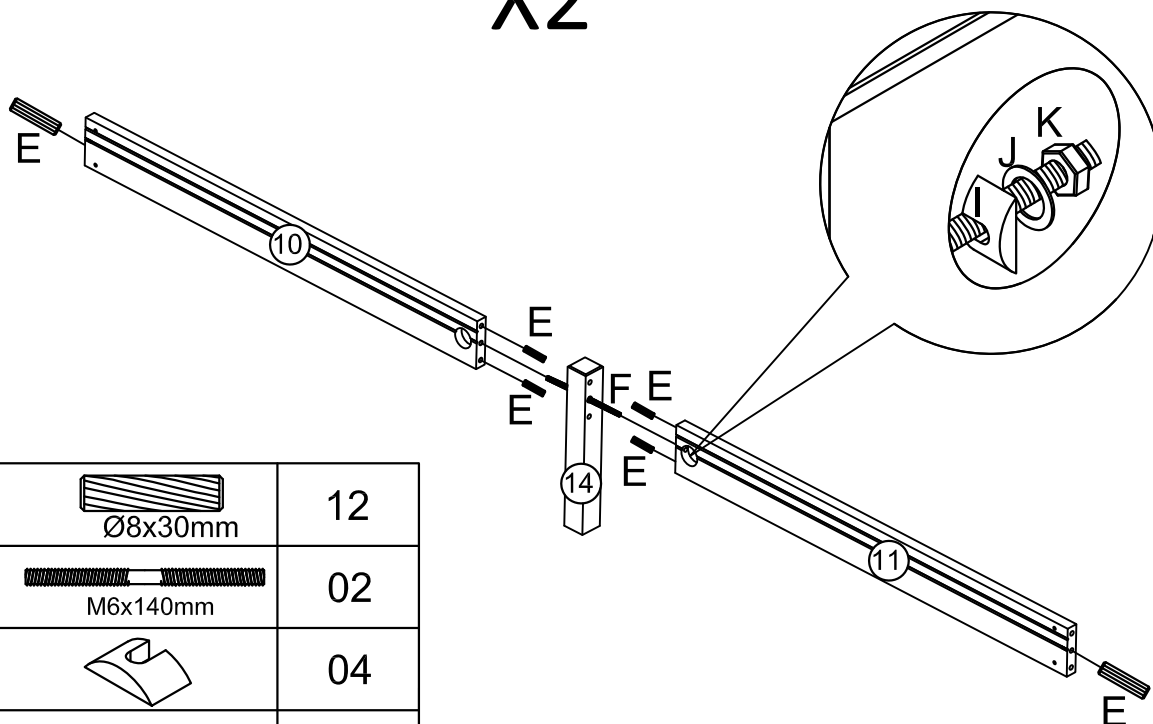
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A	 M6x100mm	02
G	 M6	02
C	 Φ6x100mm	02
D	 M6x70mm	04

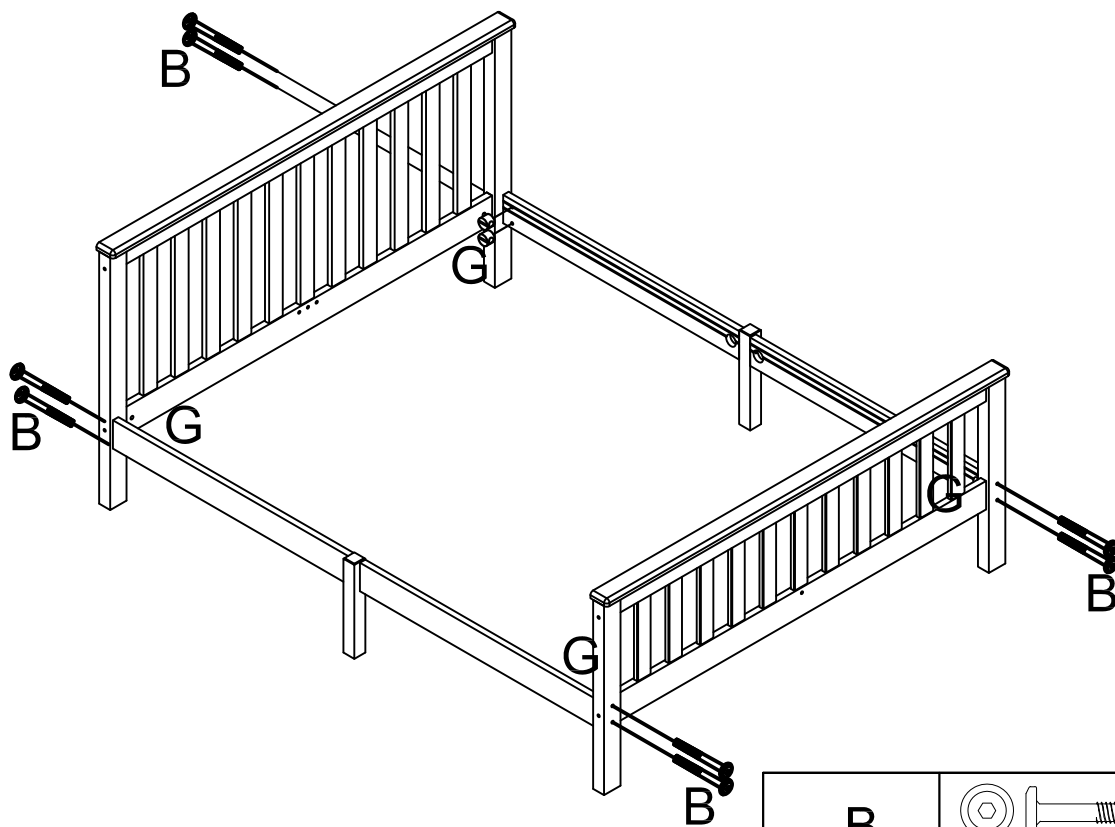
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X2



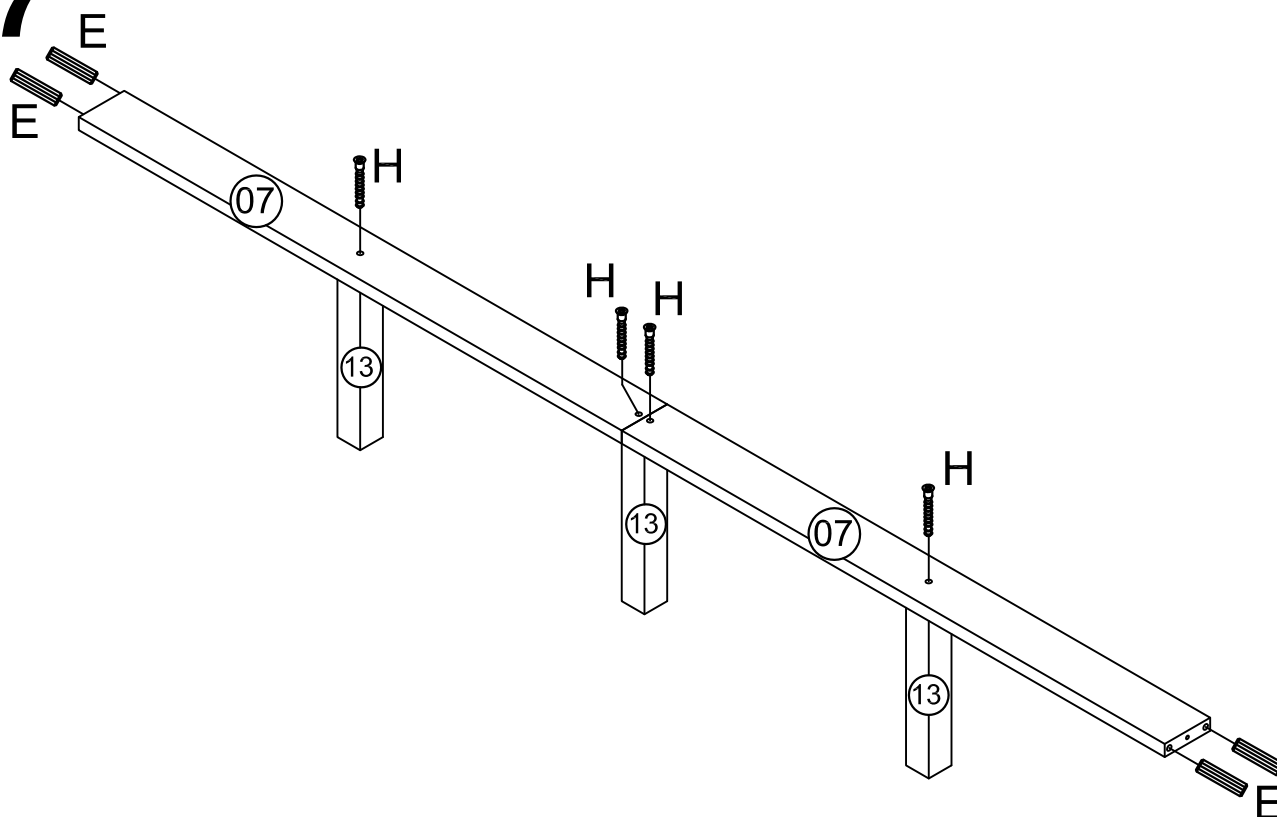
E	 Ø8x30mm	12
F	 M6x140mm	02
I		04
J		04
K		04

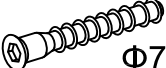
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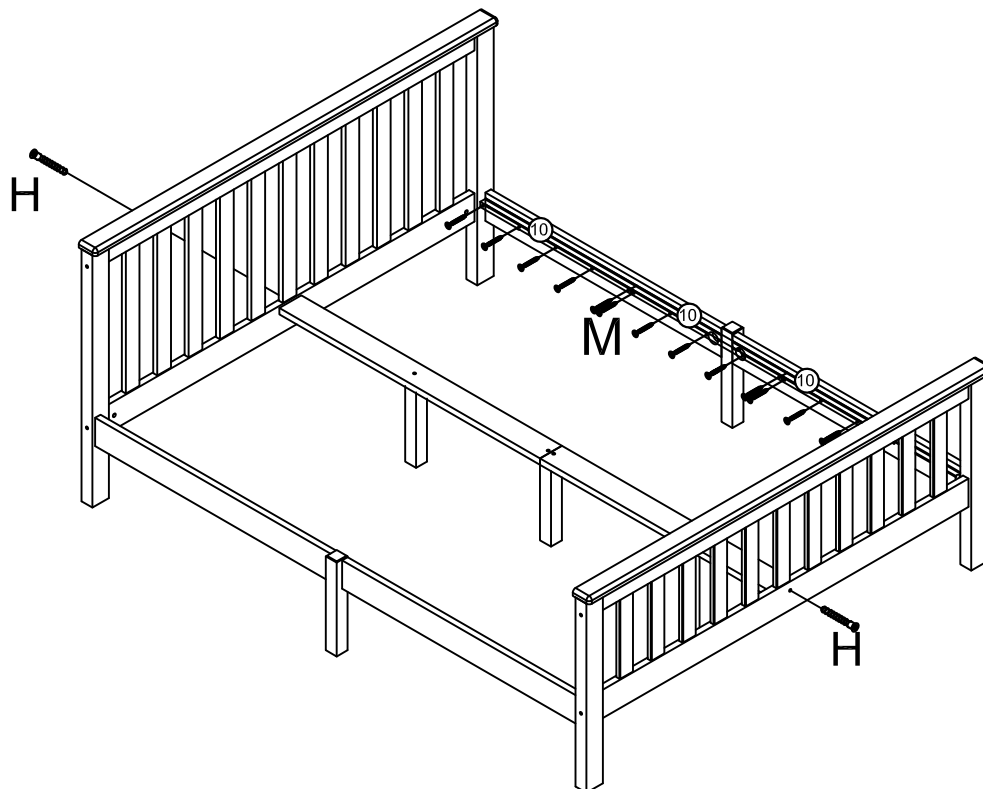
B	 M6x80mm	08
G	 M6	08

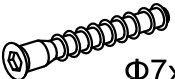
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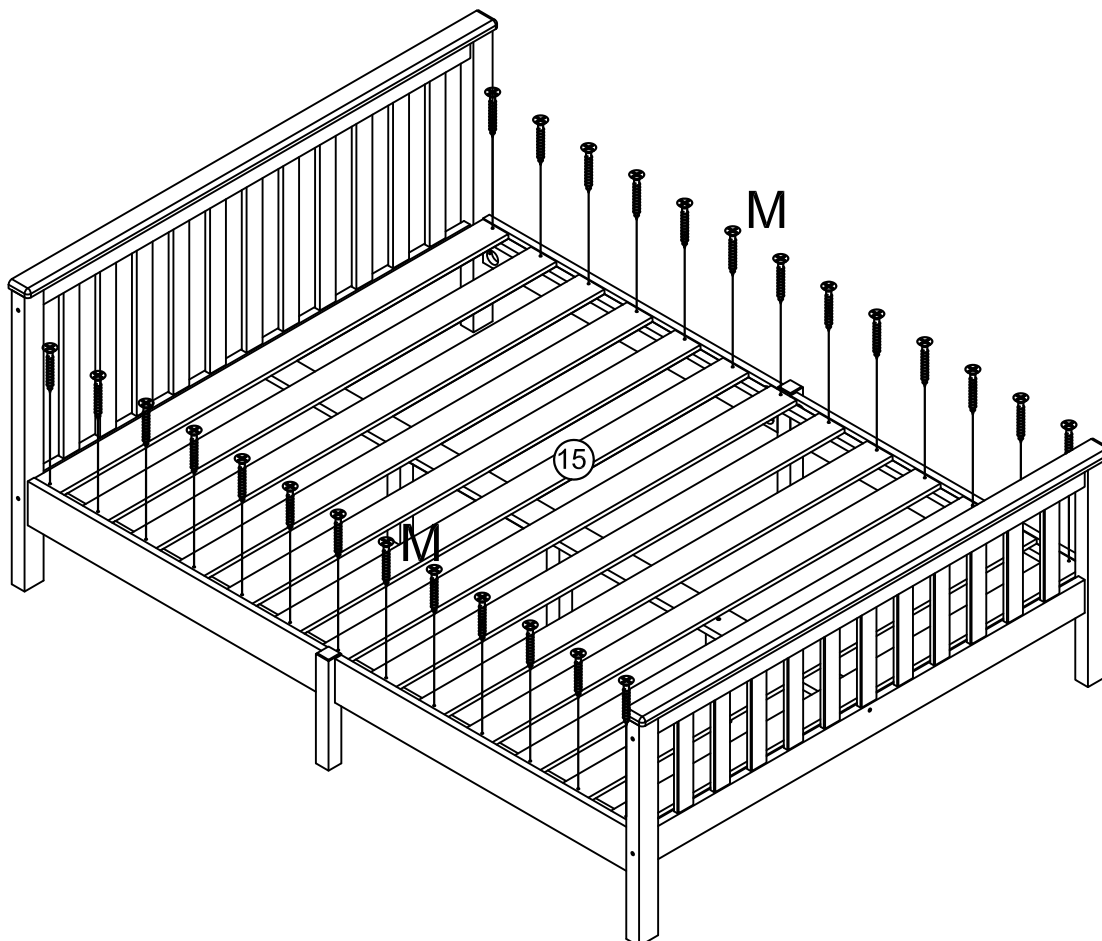
E	 Ø8x30mm	04
H	 Ø7x60mm	04

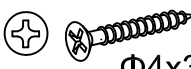
8



H	 Φ7x60mm	02
M	 Φ4x30mm	30

9



M	 Φ4x30mm	26
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